

Operator's Manual  
SUPPLEMENT  
Model No. 204B-0  
204D-0

**⚠ WARNING:**

Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

Parts List



**ORDERING PARTS**

FAST & EASY!

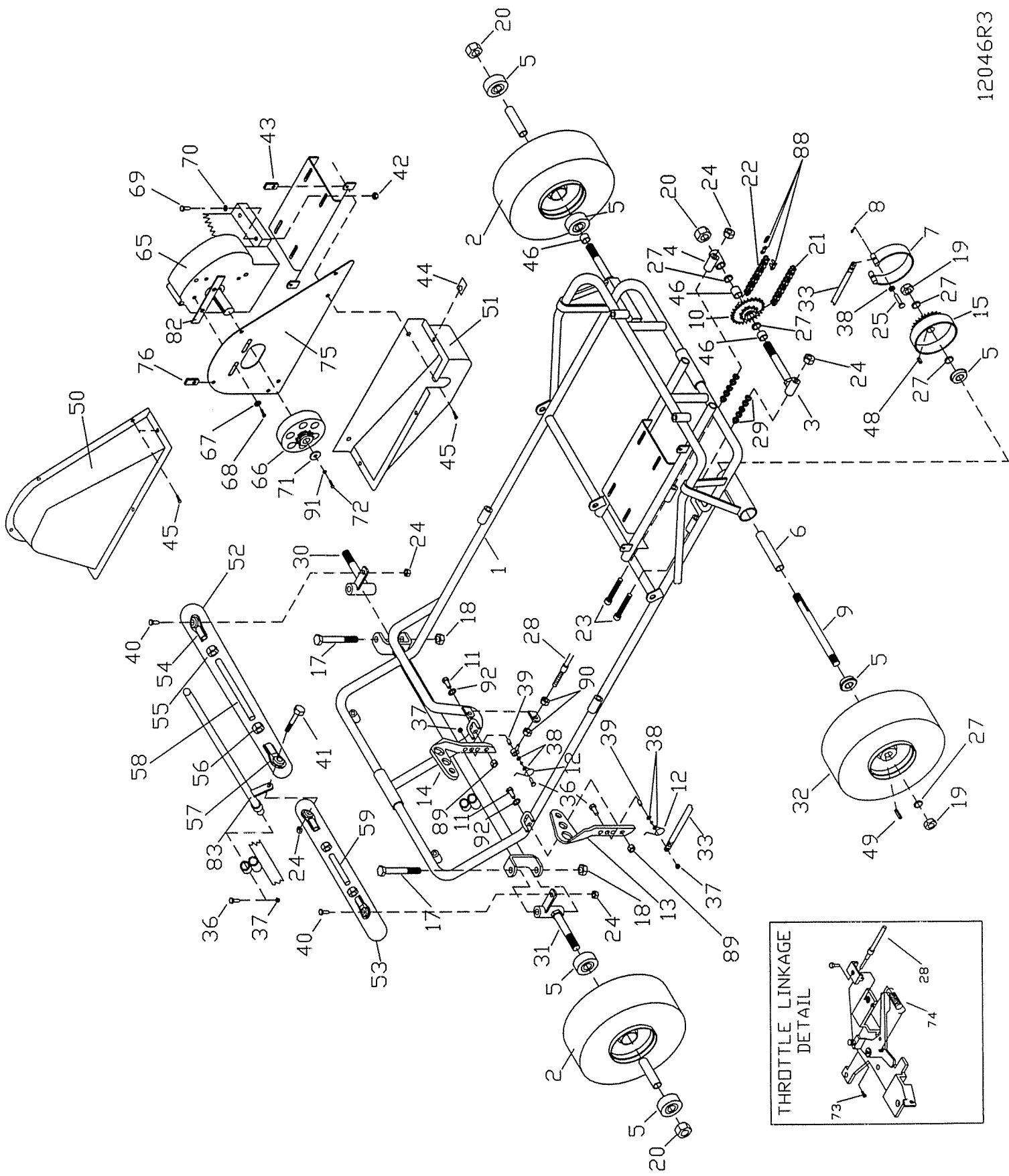
LOWEST PRICES!

- 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#
- 2) Type PART# into sites [Search Box] at [GoKartsRus.com](http://GoKartsRus.com) TIP! - RIGHT CLICK LINK, SELECT OPEN IN NEW TAB
- 3) Add all needed parts to Shopping Cart | Complete "Checkout" | ✓ Done!

*If a part does not come up in a Site Search, please [Contact Us](#) (include part# in email)*

**THIS VEHICLE IS FOR  
OFF-ROAD USE ONLY**

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.



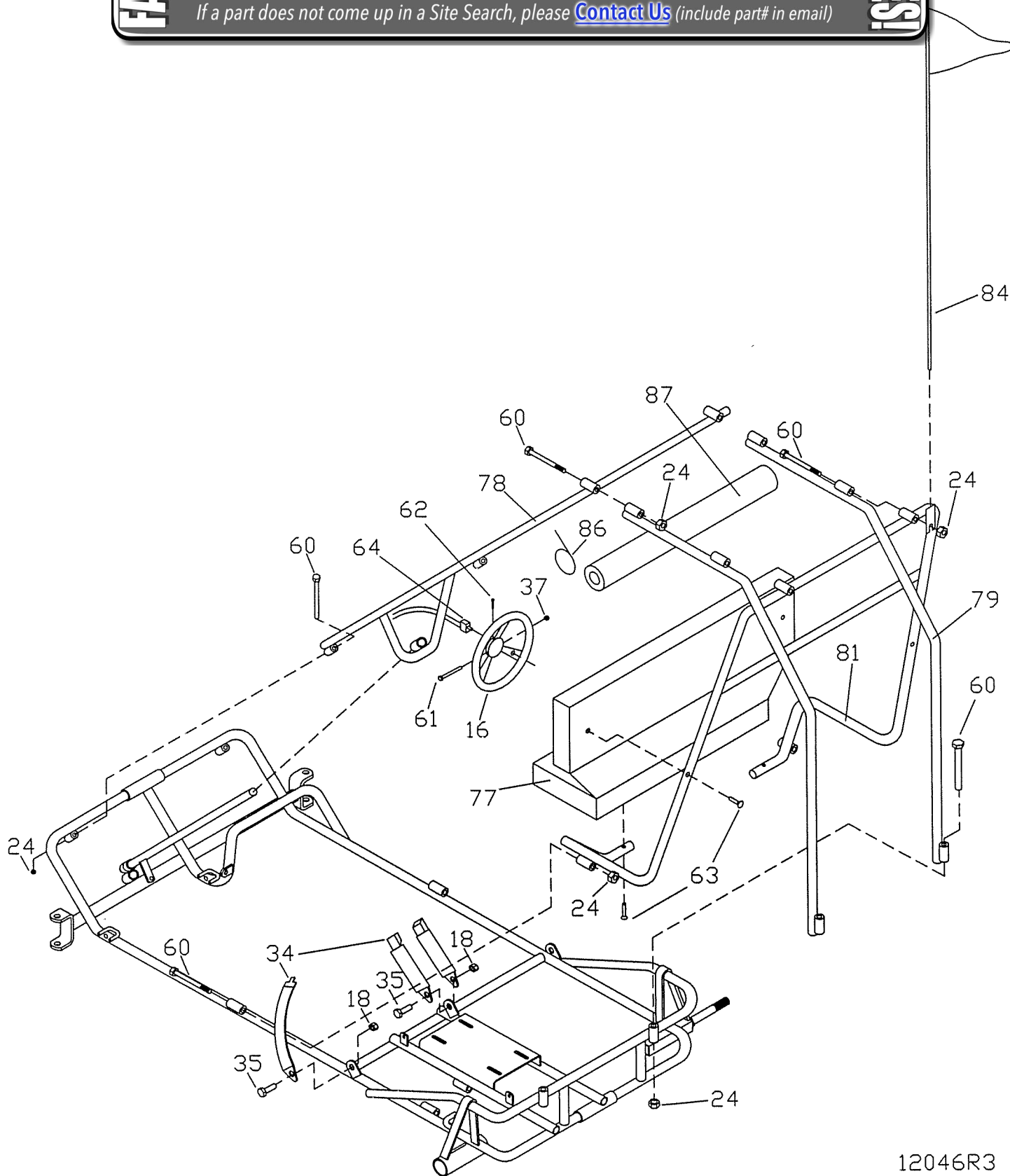
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## PARTS LIST MODELS 204B-0 & 204D-0

REF NO	PART NO	DESCRIPTION	REF NO	PART NO	DESCRIPTION
1	12362-5	FRAME WDMT 204 - RED BARON	53	4358	TIE ROD ASM SHORT
2	11989	WH ASM 4" STL WH 4.10 X 3.50 STD	54	1414	ROD END, RH THREAD
<b>NI</b>	1053	TUBE 4.10/3.50-4 TUBE	55	9092	NUT 3/8-24 JAM RH
<b>NI</b>	2244	TIRE 4.10/3.50-4 STUD	56	9024	NUT 3/8-24 JAM LH
3	12084-2	REDUCER SHAFT WDMT - GBLK	57	1415	ROD END, LH THREAD
4	12085-2	SHAFT SUPPORT GBLK	58	5003	TIE ROD LONG
5	5090	BEARING 5/8ID 1-3/8 OD SNAP RING	59	4356	TIE ROD SHORT
6	1116	SPANNER .625 X 11G X 4.188	60	2386	BOLT 3/8-16X3.5 HHCS G5 Z
7	1036	BRAKE BAND W,RETAINER	61	9080	BOLT 1.4-20X2.75 HHCS G2 Z
8	9116	PIN COTTER 3/32 X .750 Z	62	9160	BOLT 1/4-20X.875 HHCS NL G5 Z
9	1118	JACKSHAFT 5/8 X 10.000	63	12102	BOLT 1/4-20X1.25 M SCREW PHIL
10	12086	SPROCKET 36/12T #35 5/8ID	64	12269	STOP WIRE 204
11	9110	BOLT 5/16-18X5/8THD 3/8X7/8SHLDR	65	12246	ENGINE 4HP OHC @ 3200 RPM
12	9503	SPRING PEDAL RIGHT WOUND	66	4335	CLUTCH .75ID SGL SPKT MAX T
13	6293-16	PEDAL BRAKE ZINC PLTD	67	9060	WASHER 5/16 TYPE A PLAIN
14	6309-16	PEDAL THROTTLE ZINC PLTD	68	9101	BOLT 5/16-24 X .500 HHCS G5 NL
15	12087	SPROCKET 36T#35 W/DRUM 5/8ID	69	9186	BOLT 5/16-18 X 1.500 HHCS G5 Z
16	6038	STEERING WHEEL	70	9030	WASHER 5/16 IL Z
17	1264	BOLT 1/2-13 X 3.750 HHCS G2 Z	71	1398	WASHER 21/64 ID X 1 1/4 X 1/8
18	1012	NUT 1/2-13 TL HEX Z	72	1491	BOLT 5/16-24 X .750 HHCS G5
19	1136	NUT 5/8-18 CL HEX JAM Z	73	12347	SWIVEL SCREW FOR ROBIN
20	1046	NUT 5/8-11 TL HEX Z	74	12348	RETURN SPRING
21	12088	CHAIN 35 X 46 PITCH W/MASTER	75	12361-2	PLATE COVER 204 - GBLK
22	12357	CHAIN 35 X 62PITCH W/MASTER	76	8227	NUT 1/4-20 CLIP
23	2385	BOLT 3/8-16 X 4.000 FULL THRD	77	11868	SEAT BOTTOM/BACK - OPP
24	9085	NUT 3/8-16 TL HEX Z	78	11963-2	OVERHEAD BAR WDMT - GBLK
25	9118	PIN CLEVIS 1/4 X 1.250 Z	79	11962-2	REAR BAR WDMT - GBLK
27	1119	SPACER .625ID 1.062OD .125THK Z	81	12036-2	CENTER BAR WDMT 20X - GBLK
28	8252	THROTTLE CABLE 61 IN	82	12117	COVER PLATE
29	1130	WASHER 3/8 SL Z	83	12081-2	STEERING COLUMN WDMT 20X - GBLK
30	12032-2Z	SPINDLE WDMT RH -GBLK W/ZERK	84	8445	FLAG SAFETY W/ BRKT 3FT
31	12033-2Z	SPINDLE WDMT LH - GBLK W/ZERK	86	1019	CABLE TIE - BIG BLACK T40ROW
32	12094	WH ASM 4IN STL DR WH 4.10 X 3.50	87	12101	FOAM 2.25 X 1.125 X 20" BLACK
33	12095-2	BRAKE ROD 203/204 - GBLK	88	1269	MASTER LINK 35
34	8850	LAP BELT 1 12X36 W12 BLK SLEEVE	89	1189	NUT 5/16-18 TL Z
35	9188	BOLT 1/2-13 X 1.50 HHCS G5 Z	90	9058	NUT 5/16-24 HEX JAM Z
36	1848	BOLT 1/4-20 X 1.250 HHCS G5 Z	91	1124	WASHER 5/16 SL Z
37	9057	NUT 1/4-20 TL Z	92	9091	WASHER FLAT 3/8 SAE N
38	1854	WASHER NBR 14 FLAT MS Z	<b>NI</b>	11330	DECAL SHEET - WARNINGS LARGE
39	1389	BUSHING .25ID X .031G X .313	<b>NI</b>	12023	DECAL NO CHILDREN UNDER 6 YRS
<b>NI</b>	9929	RUBBER CAP .25ID X .25 BLACK	<b>NI</b>	12008	DECAL SHEET - WARNINGS SMALL
40	9146	BOLT 3/8-16 X 1.500 HHCS G5 Z			
41	9145	BOLT 3/8-16 X 1.750 HHCS G5 Z			
42	1263	NUT 5/16-18 HEX WF Z			
43	2449	NUT TINNERMAN C7343-1420-4			
44	11824	NUT TINNERMAN 2372-04	<b>NI</b>	12030	DECAL SHEET – 204B-01; 204D-01; HELMET; HEADREST; ST. WHEEL; FLOOR PAN
45	1876	BOLT 1/4-20 X .625 HH WF Z	<b>NI</b>	12041R1	HANG TAG – 204B-01; 204D-01; 204B-09
46	12093	BUSHING 5/8 ID X 1/2" L Z	<b>NI</b>	12051	DECAL SHEET – 204B-06; 204D-06 HELMET; HEADREST; ST. WHEEL; FLOOR PAN
48	1031	KEY 3/16SQ X .500L	<b>NI</b>	12052R1	HANG TAG – 204B-06; 204D-06
49	3403	KEY 3/16SQ X 2.000	<b>NI</b>	12191	DECAL SHEET – 204B-09
50	12096	COVER DRIVE 203/204			
51	12097	COVER BOTTOM 203/204			
52	4359	TIE ROD ASM LONG			