## Operator's Manual SUPPLEMENT

MODEL 225-12, 22

WARNING: Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

Parts List

ORDERING PARTS 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART# 2) Type PART# into sites [Search Box] at GoKartsRus.com TIP! - RIGHT CLICK LINK, SELECT 3) Add all needed parts to Shopping Cart | Complete "Checkout" | ✓ Done! If a part does not come up in a Site Search, please **Contact Us** (include part# in email)

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON PUBLIC ROADS, STREETS, HIGH-WAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

## REPAIR PARTS - MODEL 225-12

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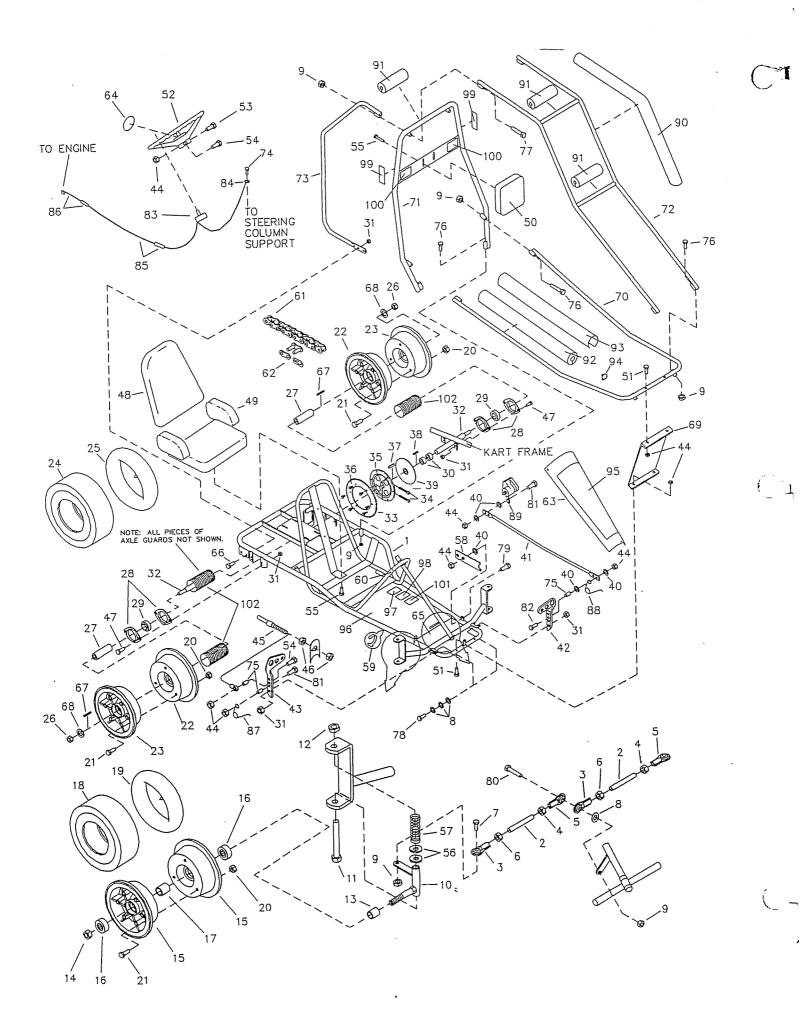
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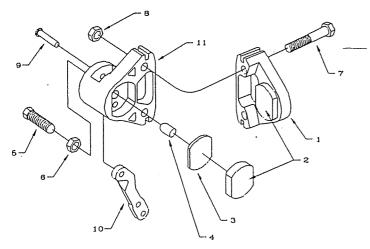
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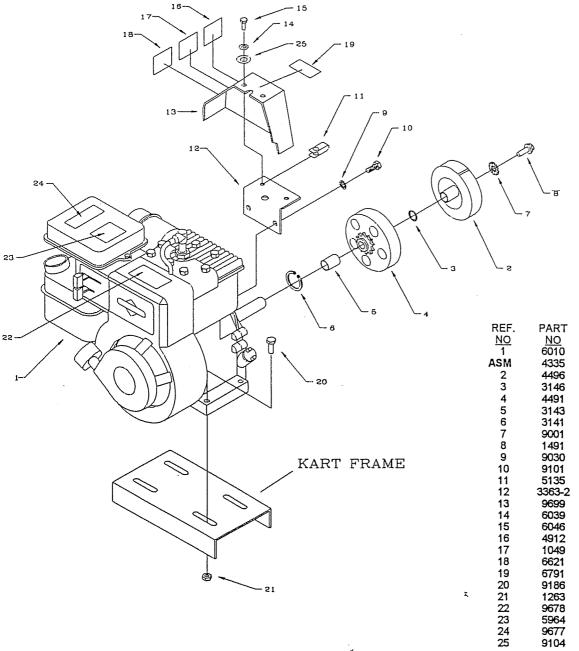
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REF.	PART		REF.	PART	
NO.	NO.	DESCRIPTION	<u>NO.</u>	<u>NO.</u>	DESCRIPTION
1	9742-2	Frame_	59	1019	Ty-Wrap
ASM	1464	Tie Rod Assembly (incl. 2-6)	60	1463	Bushing, Plastic
2	1465	Tie Rod	61	9518	Chain, #35 x 81P (incl. 62)
3	1415	Rod End - Left Hand Thread	62	1269	Master Link, #35
4	9092	Nut, 3/8-24 Right Hand Thread	63	2257	Custom Cover
5	1414	Rod End - Right Hand Thread	64	3296	Decal, Steering Wheel
	9024	Nut, 3/8-24 Left Hand Thread	65	1441	Scuff Pad, Floor Pan
6	9024 9146	Bolt, 3/8-16 x 1-1/2"	66	9176	Bolt, 5/16-18 x 1"
7		Washer, 3/8 Flat	67	6123	Key, 1/4"Square x 1-3/4"
8	9091	Nut, 3/8-16 Lock	68	1194	Washer, 3/4" Flat
9	9085		69	1607	Front Plate
10	2457	Spindle - Right Side	70	9748-2	Front Bar
NI	2458	Spindle - Left Side	71	9746-2	Center Bar
11	5682	Bolt, 1/2-13 x 5-1/2"	72	9749-2	Overhead Bar
12	1012	Nut, 1/2-13 Toplock	73	9747-2	Rear Upright
13	1104	Spacer, 5/8" x 1"	74	9796	Screw, 12-24 x 1/2" Self Tapping
14	1046	Nut, 5/8-11 Toplock	75	1389	Bushing
ASM	4553	Frt. Wheel Assembly (incl. 15-21)	76	2386	Bolt, 3/8-16 x 3-1/2"
ASM	6099	Rear Wheel Assembly (incl. 20-25)	77	6452	Bolt, 3/8-16 x 5"
15	5158	Wheel Half, 4"	78	1447	Bolt, 5/16-18 x 1-3/4" Shoulder
16	1093	Bearing	79	1846	Bolt, 1/4-20 x 3/4"
17	5949	Spanner	80	9145	Bolt, 3/8-16 x 1-3/4"
18	1751	Tire, 4.10-3.50 x 4 Slick	81	1847	Bolt, 1/4-20 x 1"
19	1053	Tube, 4.10-3.50 x 4	82	1848	Bolt, 1/4-20 x 1-1/4"
20	1186	Nut, 1/4-20 Whiz Flange	ASM	9799	Stop Switch Asm (incl. 83-85)
21	5839	Bolt, 1/4-20 x 3/4" Whiz Flange		1392	Stop Switch
22	5127	Wheel Half, 5" Inner	83 84	1392	Ring Terminal
23	5128	Wheel Half, 5" Outer	85	1393	Wire, 50" with Splice Connector
24	6035	Tire, 4.10-3.50 x 5 Slick	85 86	1406	Wire, to Engine
25	1753	Tube, 4.10-3.50 x 5	87	9502	Spring, Left Wound
26	9162	Nut, 3/4-10 Toplock	88	9502	Spring, Right Wound
27	2069	Spacer, 1" ID x 2-7/8"	89	9597	Caliper (see Caliper Breakdown)
28	1760	Bearing Flange	ASM	9798*	Foam Replacement Kit (incl. 90-92)
29	3941	Bearing	90	9758*	Foam, 43"
30	2265	Spacer, 1" ID x 3/4"	90 91	9808*	Foam, 10"
31	1189	Nut, 5/16-18 Toplock	92	9759*	Foam, 30"
32	9769	Axle	93	9856	Cover, 30" MANCO
ASM	5152	Sprocket Assembly (incl. 33-36)	93 94	9776	Clamp, 3/4"
33	1420	Sprocket, 60 Teeth #35 Chain	94 95	6105	Decal, Custom Cover
34	6701	Bolt, 5/16-18 Socket Head		6104	Decal, Floor Pan
35	6280	Sprocket Hub	96 97	2832	Decal, Warning - No Passengers
36	1876	Bolt, 1/4-20 x 5/8" Whiz	98	4504	Decal, Warning - Yellow
37	9680	Key, 1/4" x 3/8" x 1-1/4" Long	99	6540	Decal, Warning: Wear Helmet
38	1775	Key, 1/4" Square x 1-1/4" Long	100	8138	Decal, Warning: Entanglement
39	9511	Brake Rotor	100	8154	Decal, Age Restriction
40	1854	Washer, #14 Flat	101	K225-12	Axle Guard Repair Kit
41	9744-2	Brake Rod	NI	2601	Engine Owner's Manual
42	1436	Brake Pedal			Vehicle Operator's Manual
43	1437	Throttle Pedal	NI	9201	
44	9057	Nut, 1/4-20 Toplock	NI	9247R3	Assembly Instructions
45	1390	Throttle Cable (incl. 46)			
46	9058	Nut, 5/16-24 Jam		ASM = Ass	•
47	2264	Bolt, 5/16-18 x 3/4"		NI = Not Illu	
48	5159	Seat Back		* = Specify	Black, Pink, White, or Yellow
49	5160	Seat Bottom			
50	6320	Headrest Pad			
51	1849	Bolt, 1/4-20 x 1-1/2"			
52	6038	Steering Wheel			
53	9080	Bolt, 1/4-20 x 2-3/4"			
54	9160	Bolt, 1/4-20 x 7/8" with Nylock		r,	
55	5839	Bolt, 1/4-20 x 3/4" Whiz Flange			
56	9022	Washer, 1/2" Flat			
57	5681	Spring			
58	1982	Pedal Latch			



· CALIPER BREAKDOWN



REF. <u>NO</u> ASM 1 2 3 4 5 6 7 8 ASM 9 10 11	PART <u>NO</u> 9597 9810 * 3928 3930 3931 3932 9158 9085 6534 *	DESCRIPTION Brake Caliper (Incl. 55-65) Brake Pad Svc Kit (incl. 55-57) Anvil w/Lining Brake Lining Backing Plate Actuator Pin Adjuster Pin Nut, Jam Bolt, 3/8-16 x 2-1/4" Nut, 3/8-16 Toplock MB-1 Service Kit (incl. 63-65) Groove Pin Lever Brake Housing
11	•	Brake Housing



<u>DESCRIPTION</u> Engine, 5hp Clutch Assembly (inc. 2-6) Clutch Rotor
Washer, Fiber
Drum w/ Sprocket (inc. 5)
Bushing
Snap Ring
Washer, 3/8" Int/Ext Lock
Boit, 5/16-24 x .75"
Washer, 5/16 Int/Ext Lock
Bolt, 5/16-24 x .50"
Clip Nut
Bracket, Chainguard Mtg.
Chainguard
Washer, #10 Lock
Screw, #10-24 x .50"
Decal, Warning
Decal, Caution
Decal, Tire Pressure
Decal, Oll Clutch
Bolt, 5/16-18 x 1.50"
Nut, 5/16-18 Whiz Flange
Decal, Engine Exhaust
Decal, Oil Warning
Decal, Hot Surfaces
Washer, No. 10 Flat

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\* = Not Available Separately ASM = Assembly NI = Not Illustrated