

# Operator's Manual SUPPLEMENT

Model No.  
386B-27

## ⚠ WARNING:

Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

Parts List



## ORDERING PARTS

- FAST & EASY!**
- 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#
  - 2) Type PART# into sites [Search Box] at [GoKartsRus.com](http://GoKartsRus.com) TIP! - RIGHT CLICK LINK, SELECT OPEN IN NEW TAB
  - 3) Add all needed parts to Shopping Cart | Complete "Checkout" | ✓ Done!
- LOWEST PRICES!**

If a part does not come up in a Site Search, please [Contact Us](#) (include part# in email)

# THIS VEHICLE IS FOR OFF-ROAD USE ONLY

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

Ref	Part	Description	Ref	Part	Description	Ref	Part	Description	Ref	Part	Description
1	12387-36	FRAME 386B-27 POLO GREEN	53	1389	BUSHING .25ID X .031G X .313	110	*	MOVEABLE SHEAVE	110	*	MOVEABLE SHEAVE
2	12249	ENGINE 6.5HP OHC	54	9503	SPRING PEDAL RIGHT WOUND	111	*	SHOE ASSEMBLY	111	*	SHOE ASSEMBLY
3	11636	SEAT - BACK/BOTTOM SGL PLAIN BLK	55	8251	THRITTLE CABLE 74.5 IN	112	*	HUB	112	*	HUB
4	9597	BRAKE CALIPER MB1 9CCW BOLT	56	5090	BEARING 5/8 ID 1-3/8 OD SNAP RING	113	*	DRUM	113	*	DRUM
5	9514	CHAIN 420 X 62P INC ML	57	5950	SPANNER 5/8 ID X 2-1/8 SSZ	ASM	5958	DRIVEN PULLEY 30S (INCL 114-120)	ASM	5958	DRIVEN PULLEY 30S (INCL 114-120)
6	2037	MASTER LINK 420	58	9309FP	WH AS 6IN STL FREE WH 5/8 BRGS 145/70 KN	114	2477	RETAINING RING	114	2477	RETAINING RING
7	11383-36	CENTER BAR 386 - POLO GREEN	59	1046	NUT 5/8-11 TL HEX Z	115	-----	CAM	115	-----	CAM
8	12240-36	REAR BAR WDMT - POLO GREEN	60	3802	INNER TUBE 6IN JS87N STEM	116	6805	SPRING	116	6805	SPRING
9	6320	HEADREST SGL PLAIN	61	4915	TIRE 145/70 x 6 KN	117	-----	MOVEABLE SHEAVE	117	-----	MOVEABLE SHEAVE
10	12435-36	OVERHEAD BAR WDMT - POLO GREEN	62	9162	NUT 3/4-10 HEX TL Z	118	-----	BUSHING	118	-----	BUSHING
11	11644-36	FRONT BAR WELD 386 - POLO GREEN	ASM	10381	WH ASM 8IN STL HEX WH 18X950 KN	119	-----	STATIONARY SHEAVE	119	-----	STATIONARY SHEAVE
12	1854	WASHER NBR 14 FLAT MS Z	63	3548	TIRE 18-9.5 X 8	120	6804	BUTTON, NYLON	120	6804	BUTTON, NYLON
13	1849	BOLT 1/4-20 X 1.500 HHCS G5 Z	64	10381	WH ASM 8IN STL HEX WH 18X950 KN	121	5959	BELT 30S	121	5959	BELT 30S
14	6452	BOLT 3/8-16 X 5.000 HHCS G5 Z	65	1430	TUBE 18/9.5 X 8	122	9060	WASHER 5/16 TYPE A PLAIN SAE N Z	122	9060	WASHER 5/16 TYPE A PLAIN SAE N Z
15	9085	NUT 3/8-16 TL HEX Z	66	10402-2	SEAT FRAME WDMT GBLK	123	1356	STUD ASM	123	1356	STUD ASM
16	2386	BOLT 3/8-16 X 3.500 HHCS G5 Z	67	6734	SEAT SLIDE PR - SHORT	124	1469	WASHER .625ID 1.062OD .062THK Z	124	1469	WASHER .625ID 1.062OD .062THK Z
17	5839	BOLT 1/4-20 X .750 HH WF Z	68	8778	HARNES LAP SHOULDER REST	125	1136	NUT 5/8-18 CL HEX JAM Z	125	1136	NUT 5/8-18 CL HEX JAM Z
18	9176	BOLT 5/16-18 X 1.000 HHCS G5 Z	69	5222-16	SPACER 1.000ID X 1.250OD X 1.250L - ZINC	126	9101	BOLT 5/16-24 X .500 HHCS G5 NL	126	9101	BOLT 5/16-24 X .500 HHCS G5 NL
19	9145	BOLT 3/8-16 X 1.750 HHCS G5 Z	70	G0631	LOOM 6.312 L 1.625 ID	127	8204	BOLT 5/16-24 X 2.250 HHCS G5 YZ	127	8204	BOLT 5/16-24 X 2.250 HHCS G5 YZ
ASM	6430	TIE ROD ASM 389 (INCL 20 - 24)	71	6617	BRG FLNG-HEVY YELLOW CHROMATE	128	1124	WASHER 5/16 SL Z	128	1124	WASHER 5/16 SL Z
20	6431	TIE ROD	72	3941H	BEARING PRECISION SEAL .875HEX	129	1398	WASHER 21/64 ID X 1 1/4 X 1/8	129	1398	WASHER 21/64 ID X 1 1/4 X 1/8
21	9092	NUT 3/8-24 HEX JAM Z	73	11797H-16	AXLE HEX WDMT - ZINC PLTD	130	1938	SPACER .75ID 11GA .375 ZI	130	1938	SPACER .75ID 11GA .375 ZI
22	1414	TIE ROD END RH	74	6420H	HEX SPROCKET ASM (INCL 75 - 78)	131	8720	SPROCKET 420P 9T INTEGRAL KEY	131	8720	SPROCKET 420P 9T INTEGRAL KEY
23	9024	NUT 3/8-24 LH JAM	ASM	9006	BOLT 1/4-20 X .500 HH WF	132	3403	KEY 3/16SQ X 2.000	132	3403	KEY 3/16SQ X 2.000
24	1415	TIE ROD END LH	75	6282	BOLT 1/4-20 X .500 HH WF	133	1119	SPACER .625ID 1.062OD .125THK Z	133	1119	SPACER .625ID 1.062OD .125THK Z
25	9146	BOLT 3/8-16 X 1.500 HHCS G5 Z	76	6701	BOLT 5/16-18 X 1.250 SHCS	134	11806-2	CHASSIS WDMT-GBLK	134	11806-2	CHASSIS WDMT-GBLK
26	6038	STEERING WHEEL	77	6280H	SPROCKET LA 420P 54T	135	10342	SPANNER .625 X 11G X 4.188	135	10342	SPANNER .625 X 11G X 4.188
27	9080	BOLT 1/4-20 X 2.750 HHCS G2 Z	78	9511H	SPROCKET HUB HEX	136	2777	JACKSHAFT 5/8 X 10.000	136	2777	JACKSHAFT 5/8 X 10.000
28	9160	BOLT 1/4-20 X .875 HHCS NL G5 Z	79	2265-16	SPACER 1.000ID 12G .750L ZINC PLTD	137	8258	RIVET AL/AL .25GRIP .125DIA	137	8258	RIVET AL/AL .25GRIP .125DIA
29	9799	STOP SWITCH WIRE ASM	80	1263	NUT 5/16-18 HEX WF Z	138	8231	COVER PLATE EXTENSION	138	8231	COVER PLATE EXTENSION
30	9172	BOLT SHOULDER 3/8 X 1/4 SH	83	8227	NUT 1/4-20 CLIP	ASM	9810	BRAKE PAD SERVICE KIT (INCL 140 - 142)	ASM	9810	BRAKE PAD SERVICE KIT (INCL 140 - 142)
31	6441	WASHER 3/8 SPRING	84	9834-2	STEERING CRANK WDMT GBLK	140	*	ANVIL W/LINING	140	*	ANVIL W/LINING
32	6440	NUT 5/16-18 JAM	85	9873	CAM FOLLOWER BEARING	141	*	BRAKE LINING	141	*	BRAKE LINING
33	6773-2	PARKING BRAKE HANDLE WDMT	86	9872	WASHER 1/4 TYPE B WIDE PLAIN	142	3928	BACKING PLATE	142	3928	BACKING PLATE
34	6442	BRAKE HANDLE COVER	87	9871	BOLT SHOULDER 1/2 X 3.000	143	3930	ACTUATOR PIN	143	3930	ACTUATOR PIN
35	9057	NUT 1/4-20 TL Z	88	11329	DECAL SHEET - WARNINGS (SMALL)	144	3931	ADJUSTER PIN	144	3931	ADJUSTER PIN
36	12438-2	BRAKE ROD REAR 386B-27 GBLK	89	11330	DECAL SHEET - WARNINGS (LARGE)	145	3932	NUT, JAM	145	3932	NUT, JAM
37	8715-2	BRAKE ROD GBLK	90	6783-16	SPACER 1.00ID 12G 4.125L-ZINC PLTD	146	9158	BOLT .3/8-16 X 2-1/4"	146	9158	BOLT .3/8-16 X 2-1/4"
38	9869	SPACER .250ID .312OD .625 BR	91	1194	WASHER 3/4 SAE FLAT	147	9085	NUT .3/8-16 TOPLOCK	147	9085	NUT .3/8-16 TOPLOCK
39	9502	SPRING PEDAL LEFT WOUND	92	11776	TAV COVER 2XX4XX	ASM	6531	MB-1 SERVICE KIT (INCL 148-150)	ASM	6531	MB-1 SERVICE KIT (INCL 148-150)
40	6293-16	PEDAL BRAKE TRIMMED ZINC PLTD	93	12348	RETURN SPRING	148	*	GROOVE PIN	148	*	GROOVE PIN
41	1847	BOLT 1/4-20 X 1.000 HHCS G5 Z	95	12347	SWIVEL SCREW	149	*	LEVER	149	*	LEVER
42	1189	NUT 5/16-18 HEX TL Z	96	2449	NUT TINNERMAN C7343-1420-4	150	*	BRAKE HOUSING	150	*	BRAKE HOUSING
43	9091	WASHER FLAT 3/8 SAE N	97	12385	BOTTOM COVER 38X	151	9189	BOLT 1/4-20 X .875 HH WF Z	151	9189	BOLT 1/4-20 X .875 HH WF Z
44	1447	BOLT 5/16-18X11/16THD 3/8X1-1/8SHLD	98	12258	COVER TOP 2XX	152	9058	NUT 5/16-24 HEX JAM Z	152	9058	NUT 5/16-24 HEX JAM Z
45	9709	SPRING COMPRESSION	99	1876	BOLT 1/4-20 X .625 HH WF Z	153	1186	NUT 1/4-20 HEX W Z	153	1186	NUT 1/4-20 HEX W Z
46	9188	BOLT 1/2-13 X 1.50 HHCS G5 Z	100	11824	NUT TINNERMAN 2372-04	154	12444-2	FENDER BRKT GBLK	154	12444-2	FENDER BRKT GBLK
47	5682	BOLT 1/2-13 X 5.500 HHCS G5 Z	101	8445	FLAG SAFETY W/ BRKT 3FT	155	12442	FENDER 386B-27 RIGHT	155	12442	FENDER 386B-27 RIGHT
48	9022	WASHER 1/2 STD FLAT Z	102	11775-2	PLATE COVER 2XX 4XX GBLK	NI	12443	FENDER 3XX LEFT	NI	12443	FENDER 3XX LEFT
49	1012	NUT 1/2-13 TL HEX Z	107	5957	DRIVER PULLEY 30S (INCL 108-113)	156	11387	LOOP CLIP 1.25 ID	156	11387	LOOP CLIP 1.25 ID
50	2457-2Z	SPINDLE WDMT - GBLK W/ ZERK	ASM	108	STATIONARY SHEAVE	NI	11808	CAP VINYL 1.5 ID 1.5LG .06 WALL BLK	NI	11808	CAP VINYL 1.5 ID 1.5LG .06 WALL BLK
51	2458-2Z	SPINDLE WDMT - GBLK W/ ZERK	109	200349	BUSHING	NI	12273	WIRE HARNESS	NI	12273	WIRE HARNESS
52	5157-16	SPACER SPLIT .812OD .625ID 750L						REFLECTOR - RED			REFLECTOR - RED
52	6309-16	PEDAL THRITTLE ZINC PLTD									

