Operator's Manual SUPPLEMENT

MANCO MODEL NO. 405-202 405-262 405-291

WARNING: Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

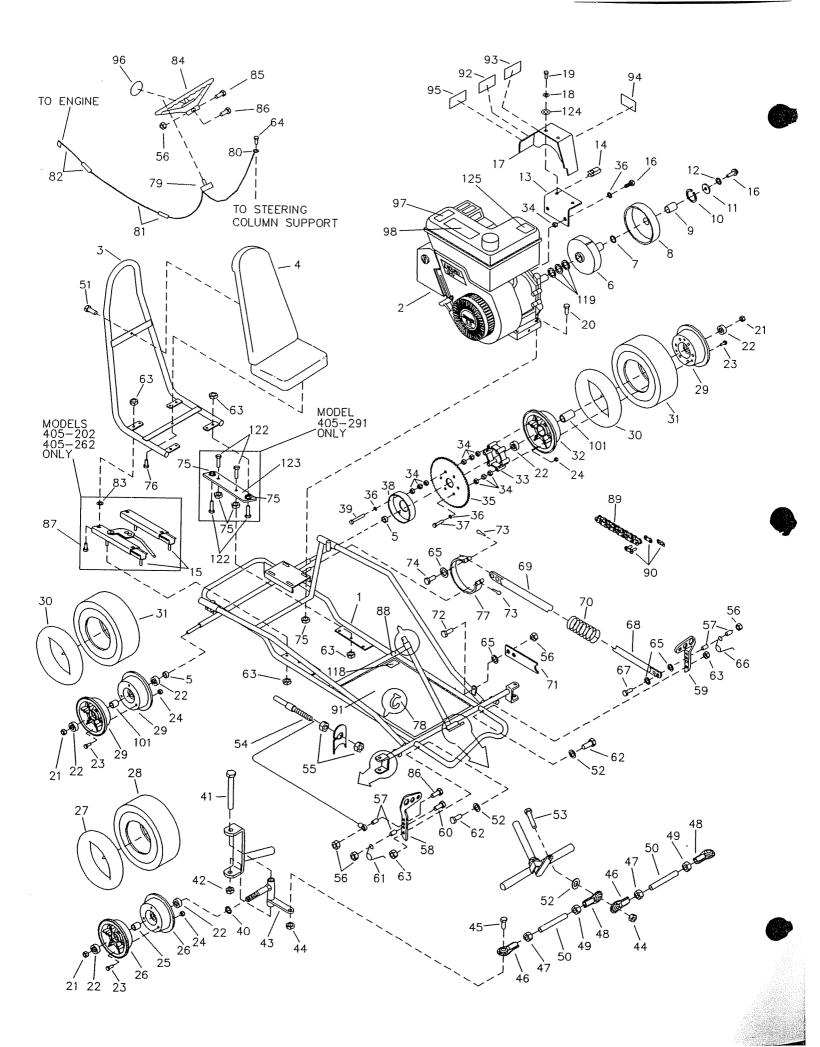
Parts List



(UNIT PICTURED IS MODEL 405-20)



BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON PUBLIC ROADS, STREETS, HIGH-WAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.



REPAIR PARTS - MODEL 405-202/-262/-291

	PART	DECODIDITION		PART	RECORDENCE
<u>NO</u>		DESCRIPTION	<u>NO.</u>	<u>NO.</u>	DESCRIPTION
1	8125-19	Frame, 405-202	52	9091	Washer, 3/8 Flat
	8125-18	Frame, 405-262/-291	53	9145 1200	Bolt, 3/8-16 x 1-3/4"
2	9737	Engine, 5.5hp, 405-202/-262	54 55	1390 9058	Throttle Cable w/ Housing (inc. REF 55)
•	9661 9973-2	Engine, 5hp, 405-291	55 56	9058	Nut, 5/16-24 Jam Nut, 1/4-20 Toplock
3	4324	Seat Frame Seat Pad	57	1389	Bushing
4 5	1119	Spacer, 5/8 ID x 1/8"	58	1437	Pedal, Throttle
ASN		Clutch Assembly (inc. REF 6-10)	59	1436	Pedal, Brake
6	4496	Clutch Rotor	60	1847	Bolt, 1/4-20 x 1"
7	3146	Washer, Fiber	61	9502	Spring, Left Wound
8	4491	Drum w/ Sprocket (inc. REF 9)	62	9110	Bolt, 3/8 x 7/8 Shldr., 5/16-18 x 5/8 Thd.
9	3143	Bushing	63	1189	Nut, 5/16-18 Toplock
10	3141	Snap Ring	64	9796	Screw, 12-24 x 1/2" Self Tapping
11	1398	Washer, 21/64 ID x 1-1/4 OD x 1/8"	65	1854	Washer, #14 Flat
12	1130	Washer, 3/8 Split Lock	66	9503	Spring, Right Wound
13	3363-2	Bracket, Chainguard	67	1849	Bolt, 1/4-20 x 1-1/2"
14	5135	Clip Nut	68	9945-2	Brake Rod, Front
15	6734	Seat Slide Pair, 405-202/-262 Only	69 70	9946-2	Brake Rod, Rear
16	8139	Bolt, 5/16-24 x 1"	70 71	9709	Spring Bodol Lateb
17	3362	Chainguard	71 72	1982 1846	Pedal Latch Bolt, 1/4-20 x 3/4"
18	6039 6046	Washer, #10 Lock	73	9116	Cotter Pin
19 20	9186	Screw, #10-24 x 1/2"	74	9118	Clevis Pin
20	1046	Bolt, 5/16-18 x 1-1/2" Nut, 5/8-11 Toplock	75	1263	Nut, 5/16-18 Flange
ASN		Front Wheel Assembly (inc. REF 22-28)	76	1876	Bolt, $1/4-20 \times 5/8$ " Whiz Flange
ASI		Idle Wheel Asm (inc. REF 22-25,29-31)	77	1036	Brake Band
		Drive Wheel Asm (inc. REF 22-25,29-39)	78	1019	Ty-Wrap
22	1093	Bearing	ASM	9799	Stop Switch Assembly (inc. REF 79-81)
23	5839	Bolt, 1/4-20 x 3/4"	79	1392	Stop Switch
24	1186	Nut, 1/4-20	80	1393	Ring Terminal
25	5949	Spanner, 1-13/16"	81	1394	Wire, 50" w/ Splice Connector
26	8004	Wheel Half, Front 5"	82	1406	Wire w/ Blade Terminal
27	1753	Tube, Front 5"	83	9989	Washer, Retaining
28	9982	Tire, Front 4.10/3.50 x 5" Block	84	6038	Steering Wheel
29	1092	Wheel Half, Rear 6" Untapped	85	9080	Bolt, 1/4-20 x 2-3/4"
30	3802	Tube, Rear 6"	86	9160	Bolt, 1/4-20 x 7/8"
31	4915	Tire, Rear 145/70 x 6" Knobby	87	9990	Carriage Bolt, 5/16-18 x .625, Rd. Head
32	1095	Wheel Half, Rear 6" Tapped	88	1463	Bushing, Insulating
33	8008	Spacer	89	9978	Chain, #35 x 68 Pitch (inc. REF 90)
34	2388	Nut, 3/8-24	90 91	1269	Master Link, #35 Chain
35	9986	Sprocket, #35 Chain x 80 Teeth	91	4342 6221	Decal, Floor Pan 405-202 Decal, Floor Pan 405-262
36	9030	Washer, 5/16 Lock		9329	Decal, Floor Pan 405-202
37	9051	Bolt, 5/16-18 x 3"	92	9329 1049	Decal, Caution
38 39	1246	Brake Drum Bolt 5/16 18 x 4"	93	4912	Decal, Warning
39 40	9988 1937	Bolt, 5/16-18 x 4"	94	6791	Decal, Oil Clutch
40 41	1937	Spacer, 5/8 ID x 1/4" Thick Bolt, 1/2-13 x 3-1/2"	95	6625	Decal, Tire Pressure
42	1204	Nut, 1/2-13 X 3-1/2 Nut, 1/2-13 Toplock	96	3296	Decal, String Wheel Cntr 405-202/-262
43		Spindle, Right Side		5946	Decal, Strng Wheel Cntr 405-291
NI	8020	Spindle, Left Side	97	9677	Decal, Hot Surfaces
44		Nut, 3/8-16 Toplock	98	9678	Decal, Warning: Engine Exhaust
45		Bolt, 3/8-16 x 1-1/2"	99	9679	Decal, No Riders Allowed
ASN		Tie Rod Assembly (inc. REF 46-50)	100	8138	Decal, Warning: Entanglement
46	1414	Tie Rod End, Right Hand Thread	101	5950	Spanner, 2-1/8"
47		Nut, 3/8-24 Jam, Right Hand Thread		9554-19	Rear Bar, 405-202
48		Tie Rod End, Left Hand Thread		9554-18	Rear Bar, 405-262/-291
49		Nut, 3/8-24 Jam, Left Hand Thread	103		Front Bar
50		Tie Rod	104		Rear Upright Bar
51	9008	Bolt, 1/4-20 x 1/2" Whiz Flange	105	9547-2	Center Bar

REPAIR PARTS - MODEL 405-202/-262/-291

					
	REF	PART	DESCRIPTION		
	<u>NO.</u>	<u>NO.</u> 6320	Headrest Pad		
	106 107	6320 6452	Bolt, 3/8-16 x 5"		
	107	2386	Bolt, 3/8-16 x 3-1/2"		
	108	2360	Bolt, 5/16-18 x 3/4"		
	110	9776	Clamp, Foam Stop, 3/4"		
	111	9759B	Foam, Side Bar, 30"		
	112	9758Y	Foam, Front Bar, 43" 405-202	THROTTLE LINKAGE	
		9758W	Foam, Front Bar, 43" 405-262/-291	DETAIL	
	113	9763Y	Foam, 16" 405-202		
		9763W	Foam, 16" 405-262/-291	ON ENGINE	
	114	9764Y	Foam, 15" 405-202		
		9764W	Foam, 15" 405-262/-291		
	115	9765Y	Foam, 14" 405-202	(y	
		9765W	Foam, 14" 405-262/-291		
	116	9800	Arm Pad Cover, 405-202		
		9797	Arm Pad Cover, 405-262		
	117	6540	Decal, Waming: Wear Helmet		
	118	8154	Decal, Age Restriction	\sim	
	119	1194	Washer, 3/4 ID, 1/8" Thick	113	
	120	1628 1018	Throttle Cable Retainer Cable Stop		
	121 122	9176	Cable Stop Bolt, 5/16-18 x 1"		
	122	6983-2	Seat Adjuster Plate, 405-291 Only	44 - a / - / - / - / - / - / - / - / - / -	
	123	9104	Washer, No. 10 Flat	76 117	
	124	5964	Decal, Oil Warning	108 8 108	~
	NI	9798Y	Foam Kit, Universal 405-202	100	
	141	9798W	Foam Kit, Universal 405-262/-291		
	NI	4350	Vehicle Operator's Manual		
	N	2684E	Engine Owner's Manual, 405-202/-20	62	
	NI	2684D	Engine Owner's Manual, 405-291	100 0 0	
	NI	9212R4	Assembly Instructions		
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				112	
	ASM	= Asseml	bly		
	NI = N	lot Illustra	ated		
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			DERING PARTS		-
21) Seek Partico	from vour mo	lels illustrated diagram, cross over REF# to PART#		
20					
2	!) Type PART#	# into sites [S	earch Box] at (<u>GoKartsRus.com</u> 11P! - Right Click Link, select)		
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	If a part does r	not come up in a	Site Search, please Contact Us (include part# in email)		