

# REPAIR PARTS - MODEL 416-461

|     |         |  |     |         |  |
|-----|---------|--|-----|---------|--|
| 1   | 10525-2 | FRAME WELDMENT, BLACK                      | 67  | 5375    | DECAL FLOOR PAN WESTERN FLYER            |
| ASM | 10869   | TIE ROD ASM LONG (INCL. 2, 4-7)            | 68  | 8381    | DECAL MADE IN AMERICA                    |
| ASM | 5020    | TIE ROD ASM SHORT (INCL. 3-7)              | 69  | 1049    | DECAL CAUTION DRIVE COVER                |
| 2   | 10868   | TIE ROD 19.0                               | 70  | 8154    | DECAL NO CHILD UNDER 12 YRS              |
| 3   | 5004    | TIE ROD 7.25                               | 71  | 4912    | DECAL WARNING CHAINGUARD                 |
| 4   | 1415    | TIE ROD END LH THREAD                      | 72  | 8138    | DECAL WARNING ENTANGLEMENT               |
| 5   | 1414    | TIE ROD END RH THREAD                      | 73  | 6791    | DECAL OIL CLUTCH HERE                    |
| 6   | 9024    | NUT, 3/8-24 JAM LH THREAD                  | 74  | 9679    | DECAL NO RIDERS ALLOWED                  |
| 7   | 9092    | NUT, 3/8-24 JAM RH THREAD                  | 75  | 9373    | DECAL TIRE PRESS 3.6/3.6                 |
| 8   | 9674    | SPACER, 3/8 ID X 3/8" LONG                 | 76  | 5027    | MANCO SERIAL NUMBER                      |
| 9   | 9146    | BOLT, 3/8-16 X 1.50                        | 77  | 8373    | SEAT BELT- SHOULDER/LAP                  |
| 10  | 9158    | BOLT, 3/8-16 X 2.25                        | 78  | 8399    | DECAL, WARNING SEAT BELT                 |
| 11  | 9006    | BOLT, 1/4-20 X .50 HEX FLANGED WHIZ        | 79  | 9188    | BOLT, 1/2-13 X 1.50                      |
| NI  | 10548   | SPINDLE WELDMENT LEFT BLACK                | 80  | 9022    | WASHER, 1/2 FLAT                         |
| 12  | 10549   | SPINDLE WELDMENT RIGHT BLACK               | 81  | 2386    | BOLT, 3/8-16 X 3.50                      |
| 13  | 9709    | COMPRESSION SPRING                         | NI  | 8746P   | VIDEO TAPE SAFETY PHOENIX                |
| 14  | 5682    | BOLT, 1/2-13 X 5.500                       | 82  | 5287    | BOLT #10-16 X .375 SELF TAPPING          |
| 15  | 1012    | NUT, 1/2-13 TOPLOCK                        | 83  | 5288    | WIRE CLAMP                               |
| 16  | 1046    | NUT, 5/8-11 TOPLOCK                        | 84  | 1189    | NUT, 5/16-18 HEX TOPLOCK                 |
| 17  | 1104    | SPACER SPLIT .812OD .625ID 1.000L          | 85  | 9189    | BOLT, 1/4-20 X .875 HEX FLANGED WHIZ     |
| 18  | 9309FF  | WHEEL ASSEMBLY, IDLE (INCL. 19-22)         | 86  | 1876    | BOLT 1/4-20 X .625 HEX FLANGED WHIZ      |
| ASM | 10769   | WHEEL ASSEMBLY, DRIVE (INCL. 20-21, 23-31) | 87  | 9968-2  | SEAT FRAME WELDMENT BLACK                |
| 19  | 4915    | TIRE 145/70 X 6" KNOBBY                    | 88  | 6734    | SEAT SLIDE PR - SHORT                    |
| 20  | 3802    | TINNER TUBE 6"                             | 89  | 8445    | FLAG SAFETY W/ BRKT 3FT                  |
| 21  | 5090    | BEARING, 5/8" I.D.                         | 90  | 5533    | ENGINE 6HP TEC OHV ENDURO BLACK          |
| 22  | 5950    | SPANNER, 5/8" I.D. X 2-1/8"                | ASM | 10131   | ENGINE 6HP TEC OHV W/LIGHTING COIL RED   |
| 23  | 8499B   | TIRE & DRIVE WHEEL ASSEMBLY 145/70 X 6"    | ASM | 4335    | CLUTCH .75ID 35 X 12 TEETH (INCL. 91-94) |
| 24  | 9986    | SPROCKET 35P X 80 TEETH                    | 91  | 3141    | RETAINING RING                           |
| 25  | 1246    | BRAKE DRUM, 4"                             | 92  | 4491    | DRUM/SPROCKET/BUSHING ASSEMBLY           |
| 26  | 8598    | SPANNER, 5/8 I.D. X 3.641                  | 93  | 3146    | FIBER WASHER                             |
| 27  | 8409    | NUT, 1/2-20 HEX                            | 94  | 4496    | CLUTCH ROTOR (WEIGHT ASSEMBLY)           |
| 28  | 9169    | NUT, 1/2-20 HEX JAM                        | 95  | 1398    | WASHER, 21/64 ID X 1 1/4 X 1/8           |
| 29  | 9190    | BOLT, 3/8-16 X 3-1/4                       | 96  | 1124    | WASHER, 5/16 SPLIT LOCK                  |
| 30  | 9091    | WASHER, FLAT 3/8 SAE N                     | 97  | 1491    | BOLT, 5/16-24 X .750                     |
| 31  | 9085    | NUT, 3/8-16 TOPLOCK HEX                    | 98  | 5964    | DECAL, SHIPPED W/O OIL                   |
| 32  | 1119    | SPACER .625ID 1.062OD .125THK Z            | 99  | 9677    | DECAL, WARNING HOT SURFACES              |
| 33  | 2024    | SPACER .875OD .625ID 1.500L Z              | 100 | 9678    | DECAL, ENGINE EXHAUST                    |
| 34  | 6309    | PEDAL, THROTTLE TRIMMED                    | 101 | 9101    | BOLT, 5/16-24 X .500 W/ NYLON            |
| 35  | 9503    | SPRING, PEDAL RIGHT WOUND                  | 102 | 9186    | BOLT, 5/16-18 X 1.500                    |
| 36  | 9929    | RUBBER CAP .25ID X .25 BLACK               | 103 | 9030    | WASHER, 5/16 INT/EXT LOCK                |
| 37  | 8252    | THROTTLE CABLE 61 INCH                     | 104 | 9060    | WASHER, 5/16 FLAT                        |
| 38  | 2748    | CABLE STOP NUT                             | 105 | 8227    | NUT, 1/4-20 TINNEMAN                     |
| 39  | 2666    | SWIVEL SCREW                               | 106 | 10749-2 | PLATE, COVER 415 BLACK                   |
| 40  | 6293    | PEDAL, BRAKE TRIMMED                       | 107 | 10537   | OVERHEAD BAR WELDMENT BLACK              |
| 41  | 9502    | SPRING, PEDAL LEFT WOUND                   | 108 | 10544   | CENTER BAR WELDMENT BLACK                |
| 42  | 1848    | BOLT, 1/4-20 X 1.25                        | 109 | 10541   | REAR BAR WELDMENT BLACK                  |
| 43  | 6349    | BUSHING, 5/16 OD X 22G                     | 110 | 6540    | DECAL, WARNING WEAR A HELMET             |
| 44  | 1389    | BUSHING, 1/4 ID X .313                     | 111 | 8366Y   | FOAM, 12.5 YELLOW                        |
| 45  | 1447    | BOLT, 3/8 X 1-1/8 SHOULDER                 | 112 | 8367Y   | FOAM, 15.5 YELLOW                        |
| 46  | 9091    | WASHER, FLAT 3/8 SAE N                     | 113 | 9759B   | FOAM, 30.0 BLACK                         |
| 47  | 9945-2  | BRAKE ROD - FRONT BLACK                    | 114 | 9758Y   | FOAM, 43.0 YELLOW                        |
| 48  | 9945-2  | BRAKE ROD - REAR BLACK                     | 115 | 10493   | PLASTIC HOSE CLAMP 1"                    |
| 49  | 1036    | BRAKE BAND W/RETAINER                      | 116 | 1269    | MASTERLINK 35 CHAIN                      |
| 50  | 9118    | PIN, CLEVIS 1/4 X 1.250 Z                  | 117 | 9498    | DECAL STEERING WHEEL PHOENIX             |
| 51  | 9116    | PIN, COTTER 3/32 X .750 Z                  | 118 | 8407    | WHEEL COVER 6" YELLOW                    |
| 52  | 6038    | STEERING WHEEL                             | NI  | 1019    | CABLE TIE                                |
| 53  | 9799    | STOP SWITCH WIRE ASM                       | NI  | 4350    | OPERATOR'S MANUAL                        |
| NI  | 1406    | STOP SWITCH WIRE EXTENSION                 |     |         |  |
| 54  | 9080    | BOLT, 1/4-20 X 2.750                       |     |         |  |
| 55  | 9160    | BOLT, 1/4-20 X .875                        |     |         |  |
| 56  | 9796    | BOLT, #12-24 X .500 SELF TAPPING           |     |         |  |
| 57  | 8369    | HEADREST PLAIN                             |     |         |  |
| 58  | 8370    | SEAT BACK/BOTTOM                           |     |         |  |
| 59  | 1263    | NUT 5/16-18 HEX FLANGED WHIZ               |     |         |  |
| 60  | 9978    | CHAIN, 35 X 86P INCL. MASTER LINK          |     |         |  |
| 61  | 10750   | COVER, 415 W&W0 SR                         |     |         |  |
| 62  | 1982    | PEDAL LATCH, BLACK                         |     |         |  |
| 33  | 1846    | BOLT, 1/4-20 X .750                        |     |         |  |
| 4   | 9057    | NUT, 1/4-20 TOPLOCK                        |     |         |  |
|     | 1854    | WASHER, #14 FLAT MS Z                      |     |         |  |
|     | 4372    | HANDHOLD STRAP                             |     |         |  |

ASM = ASSEMBLY  
NI = NOT ILLUSTRATED

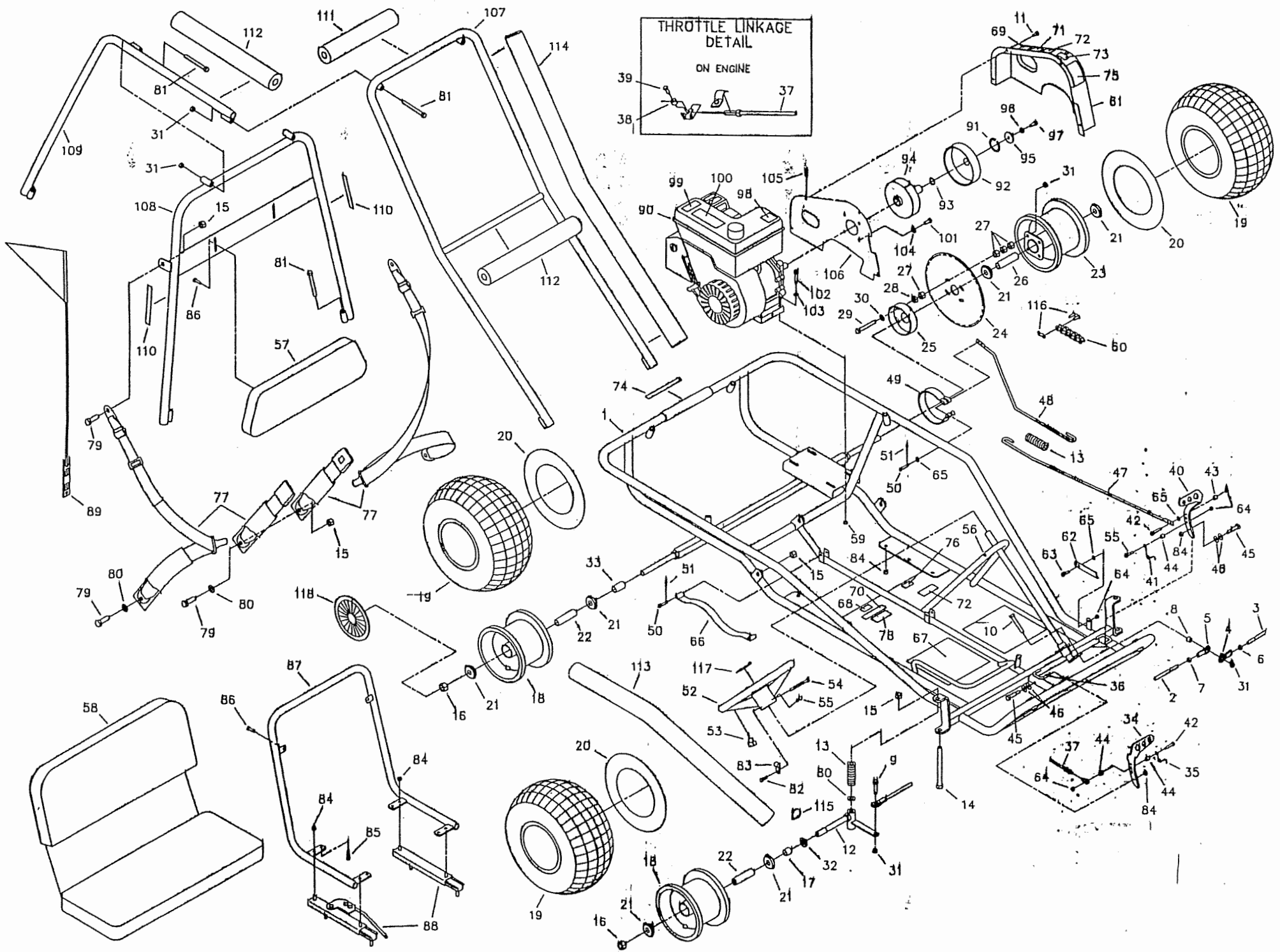
## ORDERING PARTS

- 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#
- 2) Type PART# into sites [Search Box] at [GoKartsRus.com](http://GoKartsRus.com) TIP! - RIGHT CLICK LINK, SELECT OPEN IN NEW TAB
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THROTTLE LINKAGE  
DETAIL  
ON ENGINE