

CHAIN TIGHTENING PROCEDURE FOR 1XX AND 42X

1. LOOSEN THE FOUR BOLTS THAT HOLD THE ENGINE IN PLACE
2. REMOVE 5 BOLTS THAT HOLD THE BLACK COVER ON
3. LOOSEN THE TWO BOLTS BEHIND THE CLUTCH
4. TO TIGHTEN CHAIN B, GRAB THE BLACK TUBE ON THE TAV CHASSIS AND PULL BACKWARD (BLACK TUBE IS BEHIND REDUCTION SPROCKET)
5. TO TIGHTEN CHAIN A, HOLD THE BLACK TUBE ON THE TAV CHASSIS FROM THE STEP 4 AND PUSH THE ENGINE FORWARD
6. NOW WITH APPROXIMATELY 1/4" TO 3/8" OF CHAIN FLEX IN BOTH CHAINS, TIGHTEN THE 4 ENGINE BOLTS DOWN
7. THEN TIGHTEN THE 2 BOLTS BEHIND THE CLUTCH
8. FINALLY PLACE GUARD BACK ON AND TIGHTEN THE 5 BOLTS THAT HOLD IT ON

