Operator's Manual SUPPLEMENT

MANCO MODEL NO. 445-331

WARNING:
Read Engine
Owner's Manual,
Vehicle Operator's
Manual, and
Supplement
Carefully Before
Operating
Vehicle.

Parts List



ORDERING PARTS



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BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON PUBLIC ROADS, STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

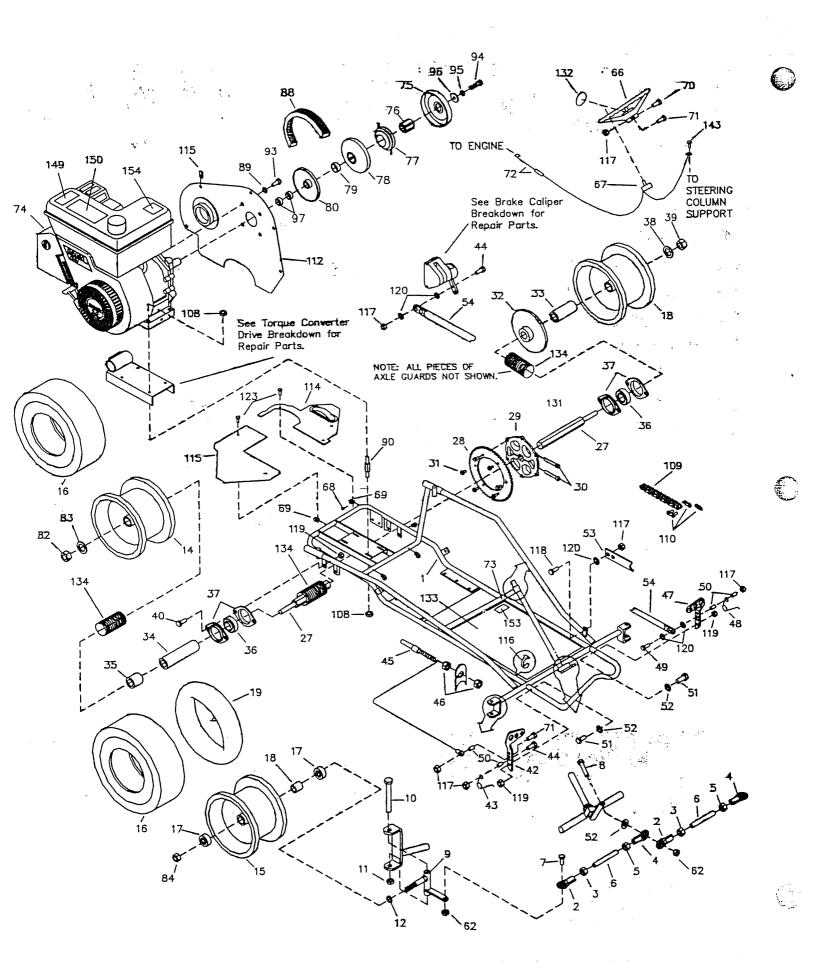


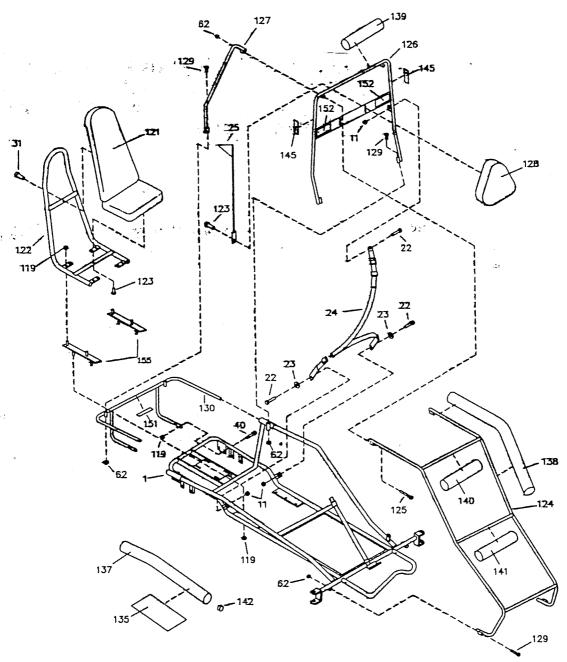
REPAIR PARTS - MODEL 445-331

NO. NO. DESCRIPTION NO. NO. NO. Section	REF.	REF.			: REF.	REF.	
ASM 4355 Ter Rod Asm. (incl. 2-6) 51 510 7 8oit, 5/16-18 x 1-1/2" Washer, 287 *Flax 3 902 4 1415 Ter Rod End, RH Thread 52 9091 2 8 8 8 8 8 8 8 8 8	NO.	<u>NO.</u>	DESCRIPTION		NO.	NO.	DESCRIPTION
2 1414 Tie Rod End, RhT Thread 52 9091 Washer, 387*Flat 3 9092 Nut, 3/8-24 Jam RH 53 982 Pedal Latch 5 9024 Nut, 3/8-24 Jam LH ASM 9598 Brake Caliper (Incl. 55-65) 6 4352 Tie Rod ASM 9810 Brake Caliper (Incl. 55-65) 7 9146 Bolt, 3/8-16 x 1-1/2" 55 "Anvil w/Lining 8 9145 Bolt, 3/8-16 x 1-1/2" 56 Brake Lining 9 6257 Spindle, LH 57 3928 Backing Plate 10 1284 Bolt, 172-13 x 3-1/2" 59 3931 Adjuster Pin 11 1012 Bott, 172-13 x 3-1/2" 59 3931 Adjuster Pin 11 1012 Nut, 58-11 Toplock 60 3932 Nut, Jam 12 1937 Spacer, 5/8ID x 1/4" 61 9158 Bolt, J.38-16 Toplock 14 3750 Wheel Asm, Front (incl. 16-18) 63 " Bolt, J.38-16 Toplock <	1	8176-2	Frame	*			Dusting, 1741D AS/ 10
3 9092 Nut, 3/8-24 Jam RH 53 1982 Pedal Latch	ASM	4355	Tie Rod Asm. (incl. 2-6)	**			" Bolt, 5/16-18 x 1-1/2"
1415 Tile Rod End, LH Thread 54 9599-2 Brake Rod		1414	Tie Rod End, RH Thread				
5 9924 Nut, 3/8-24 Jam LH ASM 9898 Brake Caliper (incl. 55-65) 6 4352 Tie Rod ASM 9810 Brake Pad Service Kit (incl. 55-57) 7 9146 Bolt, 3/8-16 x 1-3/4* 56 " Anvil WiLining 8 9145 Spindle, LH 57 3928 Backing Plate 9 6257 Spindle, RH 58 3930 Actuator Pin 10 1284 Bolt, 172-13 x 3-172" 59 3931 Adjuster Pin 11 1012 Nut, 12-13 Toplock 60 3932 Nut, Jam 12 1937 Spacer, 5/8ID x 1/4* 61 9158 Bolt, 3/8-16 X-2-1/4* 13 1046 Nut, 1/3-8-16 Toplock 62 39025 Nut, 3/8-16 Toplock 14 8750 Wheel Asm, Front (incl. 16-18) A3 **** Groove Pin 15 8751 Wheel Asm, Front (incl. 18-18) 63 **** Groove Pin 16 3801s Tire, 15 x 8 x 6** Turf Saver 64 ***		9092	Nut, 3/8-24 Jam RH				
6 4352 Tie Rod ASM 9810 Brake Pad Service Kit (incl. 55-57) 7 9146 Bolt, 3/8-16 x 1-3/4" 56 " Anvil w/Lining 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Tie Rod End, LH Thread				
7 9146 Bollt, 3/8-16 x 1-1/2" 55 " Anvil wLining 8 9145 Bolt, 3/8-16 x 1-3/4" 56 " Brake Lining NI 6256 Spindle, LH 57 3928 Backing Plate 9 6257 Spindle, RH 58 3930 Actuator Pin 10 1264 Bott, 12-13 x 3-1/2" 59 3931 Adjuster Pin 11 1012 Nut, 1/2-13 Toplock 60 3932 Nut, Jam 12 1937 Spacer, 5/8ID x 1/4" 61 9158 Bolt, 3/8-16 x 2-1/4" 13 1046 Nut, 5/8-11 Toplock 62 9085 Nut, Jam 15 8751 Wheel Asm, Front (incl. 16-18) 63 " Groove Pin 16 3801s Tire, 15 x 6 x 6" Turf Saver 64 " Lever 17 5090 Bearing, 5/8" ID w Sapa Ring 65 " Brake Linson 18 5050 Spanner, 5/8" ID x 2-1/8" 66 6038 Steering Wheel 19 3802 Tube, 6" (Repair Part							· · · · · · · · · · · · · · · · · · ·
8 9145 Bolt, 3/8-16 x 1-3/4" 56 "Brake Lining" NI 6256 Spindle, RH 57 3928 Backing Plate 257 Spindle, RH 58 3930 Actuator Pin 10 1264 Bolt, 1/2-13 x 3-1/2" 59 3931 Adjuster Pin 11 1012 Nut, 1/2-13 Toplock 60 3932 Nut, Jam 12 1937 Spacer, 5/8ID x 1/4" 61 9158 Bolt, 3/8-16 Toplock 13 1046 Nut, 5/8-11 Toplock 62 9085 Nut, 3/8-16 Toplock 14 8750 Wheel Asm, Rear (incl. 16) ASM 6534 MB-1 Service Kit (incl. 63-85) 15 8751 Wheel Asm, Front (incl. 16-18) 63 "Croove Pin 15 8751 Wheel Asm, Front (incl. 16-18) 63 "Brake Housing 17 5090 Bearing, 5/8" ID w/ Snap Ring 18 5950 Spanner, 5/8" ID x 2-1/8" 66 6038 Steering Wheel 19 3802 Tube, 6" (Repair Part Only) ASM 9799 Stop Switch Assembly (incl. 67-69) 20 """ 68 8227 Tinnerman Nut 22 9188 Bolt, 1/2-13 x 1-1/4" 69 8266 Loop Clip 29 9022 Washer, 1/2" Flat 70 908D Bolt, 1/4-20 x 2-3/4" 24 9373 Seat Belt, Shoulder/Lap 71 9160 Bolt, 1/4-20 x 2-3/4" 25 8445 Safety Flag 72 1406 Wiring Hamess 26 """ 1406 Wiring Hamess 27 9693H Axle Shaft 74 9661C Engine, 5hp 28 6280 Sprocket, 420P 54T 75 "Drum 29 6280H Sprocket Hub 76 "" Hub 30 6701 Bolt, 5/16-18 x 1" 77 " Shoe Assembly 31 9006 Bolt, 1/4-20 x 1/2" 78 "" Noveable Sheave 32 9511H Brake Disc, 6" 79 200349 33 4913 Spacer, 1" ID x 3" 80 "" Stationary Sheave 38 1194 Washer, 1/3 Flat 49 9502 Spring, Left Wound 49 9505 Nut, 3/4-10 Toplock 40 2264 Bolt, 5/16-18 x 3/4" 86 "" Carm 41 1448 Podal, Throttle 88 5959 47 1436 Pedal, Throttle 88 5959 48 Bolt, 5/16-18 x 3/4" 86 "" Retaining Ring 49 9502 Spring, Left Wound 49 9503 Spring, Right Wound 49 9503 Spring, Right Wound 49 1454 Bolt, 5/16-24 x 1-2/4"						9810	Brake Pad Service Kit (incl. 55-57)
10			Bolt, 3/8-16 x 1-1/2"		55	**	Anvil w/Lining
10			Bolt, 3/8-16 x 1-3/4"	1 48	56		The state of the s
10			Spindle, LH	ar a later of	57		Backing Plate
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12			· ·	v.			•
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14							
15							•
18 3801s Tire, 15 x 6 x 6" Turf Saver 84 Lever 17 5090 Bearing, 5/8" D w/ Snap Ring 65 # Brake Housing 85950 Spanner, 5/8" D x 2-1/8" 66 6038 Steering Wheel 19 3802 Tube, 6" (Repair Part Only) ASM 9799 Stop Switch Assembly (incl. 67-69) 67							
17 5090 Bearing, 5/8" ID w/ Snap Ring 65 66 6038 Steering Wheel 19 3802 Tube, 6" (Repair Part Only) 67 67				8)			
18 5950 Spanner, 5/8" ID x 2-1/8" 66 6038 Steering Wheel							
19 3802 Tube, 6" (Repair Part Only) ASM 9799 Stop Switch Assembly (Incl. 67-69)				9			
20 — 68 8227 Tinnerman Nut 22 9188 Bolt, 1/2-13 x 1-1/4" 69 8266 Loop Clip 23 9022 Washer, 1/2" Flat 70 908D Bolt, 1/4-20 x 2-3/4" 24 8373 Seat Belt, Shoulder/Lap 71 9160 Bolt, 1/4-20 x 7/8" 25 8445 Safety Flag 72 1406 Wiring Harness 26 — 73 1463 Bushing, Insulating 27 9693H Axle Shaft 74 9661C Engine, 5hp ASM 6420H Sprocket Asm. (incl. 28-31) ASM 5957 Pulley, Driver (incl. 75-80) 28 6282 Sprocket, 420P 54T 75 ** Drum 29 6280H Sprocket Hub 76 ** Hub 30 6701 Bolt, 5/16-18 x 1" 77 ** Shoe Assembly 31 9006 Bolt, 1/4-20 x 1/2" 78 ** Moveable Sheave 32 9511H Brake Disc, 6" 79 200349 Bushing 33 4913 Spacer, 1" ID x 3" 80 ** Stationary Sheave 34 1448 Spacer, 1" ID x 3-9/16" ASM 5958 Pulley, Driven (incl. 81-87) 35 2265 Spacer, 1" ID x 3/4" 81 ** Stationary Sheave 38 1194 Washer, 3/4" Flat 84 5804 Button, Nyton 39 9162 Nut, 3/4-10 Toplock 85 6805 Spring 40 2264 Bolt, 5/16-18 x 3/4" 86 ** Cam 41 — 87 2477 Retaining Ring 42 1437 Pedal, Throttle 88 5959 Belt 44 1847 Bolt, 1/4-20 x 1" 90 1356 Stud 45 8252 Cable, Throttle (incl. 46) 91 1136 Nut, 5/8-16 Toplock 46 9058 Nut, 5/16-24 Jam 92 47 1436 Pedal, Brake 93 9101 Bolt, 5/16-24 x 1/2" Nylock 48 9503 Spring, Right Wound 94 1454 Bolt, 5/16-24 x 1-3/4"							•
21 9188 Bott, 1/2-13 x 1-1/4" 69 8266 Loop Clip 23 9022 Washer, 1/2" Flat 70 9080 Bolt, 1/4-20 x 2-3/4" 24 8373 Seat Belt, Shoulder/Lap 71 9160 Bolt, 1/4-20 x 7/8" 25 8445 Safety Flag 772 1406 Wiring Harness 26		3802	Tube, 6" (Repair Part Only)		ASM	9799	Stop Switch Assembly (incl. 67-69)
22 9188 Bolt, 1/2-13 x 1-1/4" 69 8266 Loop Clip					- 67		
23 9022 Washer, 1/2" Flat 70 908D Bolt, 1/4-20 x 2-3/4" -24 8373 Seat Belt, Shoulder/Lap 71 916D Bolt, 1/4-20 x 7/8" 25 8445 Safety Flag 72 1406 Wiring Harness 26			***************************************		68		Tinnerman Nut
24			Boit, 1/2-13 x 1-1/4"		69	8266	Loop Clip
25 8445 Safety Flag 72 1406 Wiring Harness 26			Washer, 1/2" Flat			908D	Bolt, 1/4-20 x 2-3/4"
26 ————————————————————————————————————			•			9160	Bolt, 1/4-20 x 7/8"
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30 6701 Bolt, 5/16-18 x 1" 77 *** Shoe Assembly 31 9006 Bolt, 1/4-20 x 1/2" 78 *** Moveable Sheave 32 9511H Brake Disc, 6" 79 200349 Bushing 33 4913 Spacer, 1" ID x 3" 80 *** Stationary Sheave 34 1448 Spacer, 1" ID x 3-9/16" ASM 5958 Pulley, Driven (incl. 81-87) 35 2265 Spacer, 1" ID x 3/4" 81 *** Stationary Sheave 36 3941H Bearing 82 *** Bushing 37 1760 Bearing Flange 83 ** Moveable Sheave 38 1194 Washer, 3/4" Flat 84 6804 Button, Nylon 39 9162 Nut, 3/4-10 Toplock 85 6805 Spring 40 2264 Bolt, 5/16-18 x 3/4" 86 ** Cam 41			•			**	Drum
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40 2264 Bolt, 5/16-18 x 3/4" 41 ———————————————————————————————————					84	6804	Button, Nylon
41 — 87 2477 Retaining Ring 42 1437 Pedal, Throttle 88 5959 Belt 43 9502 Spring, Left Wound 89 9060 Washer, 5/16 Flat 44 1847 Bolt, 1/4-20 x 1" 90 1356 Stud 45 8252 Cable, Throttle (incl. 46) 91 1136 Nut, 5/8-16 Toplock 46 9058 Nut, 5/16-24 Jam 92			•		85	6805	Spring
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45 8252 Cable, Throttle (incl. 46) 91 1136 Nut, 5/8-16 Toplock 46 9058 Nut, 5/16-24 Jam 92					89	9060	Washer, 5/16 Flat
46 9058 Nut, 5/16-24 Jam 92			•			135 6	Stud
47 1436 Pedal, Brake 93 9101 Bolt, 5/16-24 x 1/2" Nylock 48 9503 Spring, Right Wound 94 1454 Bolt, 5/16-24 x 1-3/4"						1136	Nut, 5/8-16 Toplock
48 9503 Spring, Right Wound 94 1454 Bolt, 5/16-24 x 1-3/4"			· · · · · · · · · · · · · · · · · · ·				
48 9503 Spring, Right Wound 94 1454 Bolt, 5/16-24 x 1-3/4"					93	9101	Bolt, 5/16-24 x 1/2" Nylock
49 1849 Bolt, 1/4-20 x 1-1/2" 95 1124 Washer, 5/16" Split Lock					94	1454	Bolt, 5/16-24 x 1-3/4"
	49	1849	Bolt, 1/4-20 x 1-1/2"		95	1124	Washer, 5/16" Split Lock

REPAIR PARTS - MODEL 445-331

REF. REF.		REF. REF.	
<u>NO. NO.</u>	DESCRIPTION	NO. NO.	<u>DESCRIPTION</u>
96 ,1398	Washer,21/64" ID x 1-1/4"	133 4342	Decal, Pan
97 1938	Spacer, 3/4ID x 3/8"	- 134 ·K445-13	Axle Guard Repair Kit
98 🚜 110	Chassis, Torque Converter	135 9800	Arm Pad Cover
99 1 116	Spanner, 5/8ID x 4-13/16"	136 2388	Nut, 3/8-24
100 3090	Bearing, 5/81D	ASM 9798	Replacement Foam Kit (incl. 137-141)
101 381118	Jackshaft	137 9759*	Foam, Side Bar, 30"
102 1031	Key, 3/16 sq. x 1/2"	138 9758*	Foam, Front Bar, 43"
103 1469	Washer, 5/8ID x 1" OD	139 9763*	Foam, Top Center, 16"
104 1937	Spacer, 5/8ID x 1/4"	140 976 4*	Foam, Middle Center, 15"
105 1119	Spacer, 5/8ID x 1/8"	141 9765*	Foam, Bottom Center, 14"
106 3403	Key, 3/16 sq. x 2"	142 9776	Clamp, Foam Stop 3/4"
107 🦸 1125s	Sprocket, #420, 9T	143 9796	Screw, 12-24 x 1/2" Self Tapping
108 1263	Nut, 5/16-18 Whiz Flange	144 1130	Washer, 3/B Split Lock
109 ™ ∜1524	Chain, #420 x 60P (incl. 110)	145 6540	Decal, Helmet Warning
110 2037	Masterlink, #420	146 1049	Decal, Caution
111 8187	Cover, Torque Converter	147 4912	Decal, Chain Guard Warning
112 8188	Cover Plate (incl. 113)	148 B895	Decal, Tire Pressure
113 2449	Tinnerman Nut	149 9677	Decal, Warning: Hot Surfaces
114 8240	Left Deck Cover Asm	150 9678	Decal, Warning: Engine Exhaust
115 8230	Right Deck Cover	151 9679	Decal, No Riders Allowed
116 1019	Ty-Wrap	152 8138	Decal, Warning: Entanglement
117 9057	Nut, 1/4-20 Toplock	153 8154	Decal, Age Restriction
118 ,1846	Bolt, 1/4-20 x 3/4"	154 5964	Decal, Oil Warning
119 1189	Nut, 5/16-18 Toplock	155 8132	Seat Frame Riser
120 1854	Washer, #14 Flat	NI 2601	Engine Operator's Manual
121 4324	Seat Pad	NI 4350	Operator's Manual
122 9973-2	Seat Frame	NI 9212R4	Assembly Instructions
123 1876	Bolt, 1/4-20 x 5/8"		
124 9540-2	Front Bar		
125 6452	Bolt, 3/8-16 x 5"		
126 9547-2	Center Bar		
127 9549-2	Rear Upright	ASM = Assemb	olv
128 6320	Headrest Pad	NI = Not Illustra	
129 2386	Bolt, 3/8-16 x 3-1/2*		ck, Pink, White. or Yellow
130 9554-2	Rear Bar	** = Not Sold S	
131 —			- cpm. m.co. j
132 3296	Decal, Steering Wheel Center		





Torque Converter Drive Breakdown

