Operator's Manual SUPPLEMENT

MANCO MODEL NO. 485-15 485-16

WARNING: Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement **Carefully Before** Operating Vehicle.

Parts List



ORDERING PARTS

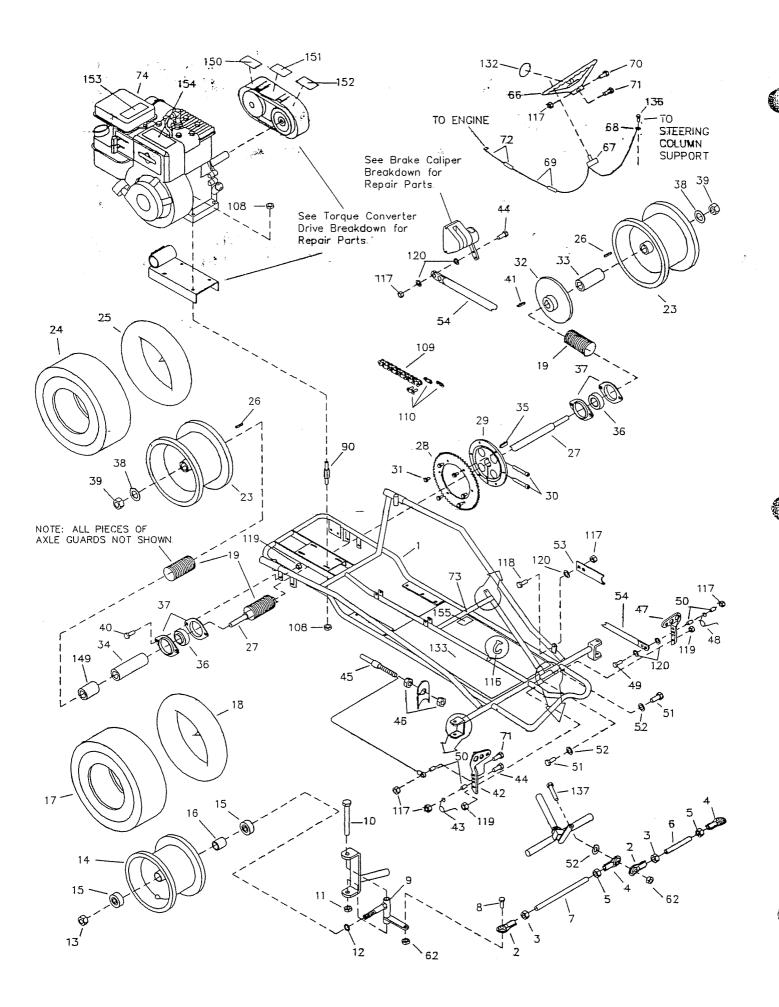


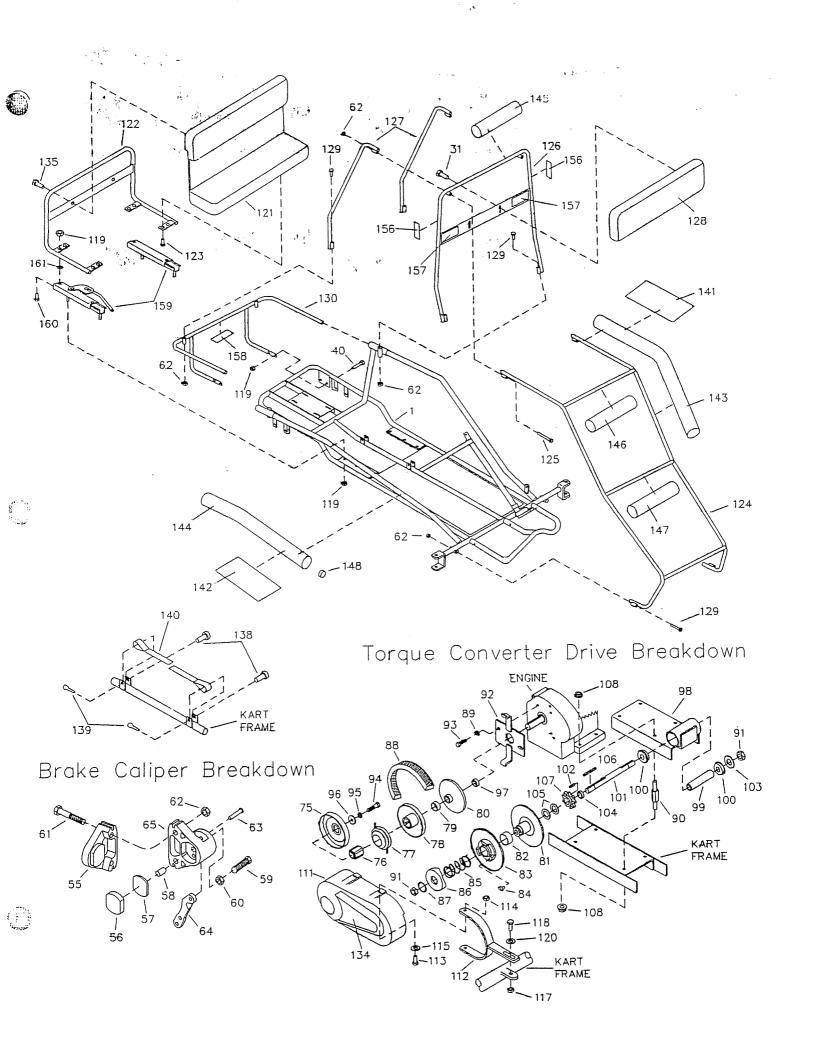
- 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#
- 2) Type PART# into sites [Search Box] at GoKartsRus.com OPEN IN NEW TAB CHICK LINK, SELECT OPEN IN NEW TAB CHICK LINK, SE

3) Add all needed parts to Shopping Cart | Complete "Checkout" | \(\sqrt{Done!} \)

If a part does not come up in a Site Search, please Contact Us (include part# in email)

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON PUBLIC ROADS, STREETS, HIGH-WAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.





REPAIR PARTS - MODEL 485-15/-16

DEE /	DADT		REF	PART	
REF		"DESCRIPTION	NO.		DESCRIPTION
<u>NO.</u>	NO.	DESCRIPTION	49		Bolt, 1/4-20 x 1-1/2"
1 '		· Frame	-50		Bushing, 1/4ID x-5/16"
ASM	4358	Tie Rod Asm. Short (incl. 2-6)	51	9110	Bolt, 5/16-18 x 1-1/2"
ASM	9322	Tie Rod Asm. Long (incl 2-5,7)	52	9091	Washer, 3/8" Flat
2	1414	Tie Rod End, RH Thread			•
3	9092	Nut, 3/8-24 Jam RH	53 54	1982	Pedal Latch
4	1415	Tie Rod End, LH Thread	54	9599-2	Brake Rod
5	9024	Nut, 3/8-24 Jam LH	ASM	9598	Brake Caliper (incl. 55-65)
6	4356	Tie Rod, Short	ASM	9810	Brake Pad Service Kit (incl. 55-57)
7	9321	Tie Rod, Long	55	*	Anvil w/Lining
8 🐔	9146	Bolt, 3/8-16 x 1-1/2"	56	*	Brake Lining
NI 🗼	6256-2	Spindle, LH	5 7	3928	Backing Plate
9 👡	6257-2	Spindle, RH	58	3930	Actuator Pin
10	1264	Bolt, 1/2-13 x 3-1/2"	59	3931	Adjuster Pin
11	1012	Nut, 1/2-13 Toplock	60	3932	Nut, Jam
12	5157	Spacer, 5/BID x 3/4"	6 1	915B	Bolt, 3/8-16 x 2-1/4
13	1046	Nut, 5/8-11 Toplock	62	9085	Nut, 3/8-16 Toplock
14	9309FP	Wheel Asm, Front (incl. 15-18)	ASM	6534	MB-1 Service Kit (incl. 63-65)
15	5090	Bearing, 5/8" 1D	63	*	Groove Pin
16	5950	Spanner, 5/8ID x 2-1/8"	64	*	Lever
17	4915	Tire, 145/70 x 6 Knobby	65	*	Brake Housing
18	3802	Tube, 6"	66	6038	Steering Wheel
19	K485-13		ASM	9799	Stop Switch Asm (incl. 67-69)
20			67	1392	Switch, Toggle
21	-		68	1393	Ring Terminal
22			69	1394	Wire, 50" w/ Splice Connector
ASM	6289P	Wheel Asm, Rear (incl. 23-24)	70	0806	Bolt, 1/4-20 x 2-3/4"
23	9606	Rim, 7" Black	71	9160	Bolt, 1/4-20 x 7/8"
23 24	9607	Tire, 16 x 8 - 7"	72	1406	Wiring Harness
25	9609	Tube, 16 x 8 - 7" (Repair Part Only)	73	1463	Bushing, Insulating
26 26	6123	Key, 1/4 sq. x 1-3/4"	74	6010	Engine, 5hp
20 27	9323	Axle Shaft	ASM	5957	Pulley, Driver (incl. 75-80)
		Sprocket Asm (incl. 28-31)	75	*	Drum
ASM	9570		7 5	*	Hub
28	9338	Sprocket, 420P 60T	77 77	*	Shoe Assembly
29	6280	Sprocket Hub	78	*	Moveable Sheave
30	6701	Bolt, 5/16-18 x 1"	78 79	200349	Bushing
31	1876	Bolt, 1/4-20 x 5/8"	80	*	Stationary Sheave
32	9511	Brake Disc, 6"		595B	Pulley, Driven (incl. 81–87)
33	4913	Spacer, 1"ID x 3"	ASM	* 7270	Stationary Sheave
34	1448	Spacer, 1"ID x 3-9/16"	81	*	•
35	9680	Key, 1/4 x 3/8 x 1-1/4"	82	*	Bushing
36	3941	Bearing	83		Moveable Sheave
37	1760	Bearing Flange	84	6804	Button, Nylon
38	1194	Washer, 3/4" Flat	85	6805	Spring
39	9162	Nut, 3/4-10 Toplock	86	*	Cam
40	2264	Bolt, 5/16-18 x 3/4"	87	2477	Retaining Ring
41	1775	Key, 1/4sq. x 1-1/4"	88	5959	Belt
42	1437	Pedal, Throttle	89	9030	Washer, 5/16 Interlock
43	9502	Spring, Left Wound	Qe	1356	Stud
44	1847	Bolt, 1/4-20 x 1"	91	1136	Nut, 5/8-16 Toplock
45	1496	Cable, Throttle (incl. 46)	92	1494	Mounting Bracket
46	9058	Nut, 5/16-24 Jam	93	9101	Bolt, 5/16-24 x 1/2" Nylock
47	1436	Pedal, Brake	94	1454	Bolt, 5/16-24 x 1-3/4"
48	9503	Spring, Right Wound	95	1124	Washer, 5/16" Split Lock
-Y.J	2220	- Fr			•

REPAIR PARTS - MODEL 485-15/-16

REF	PART	:	4 112	٠		REF	PART			
<u>NO.</u>	<u>NO.</u>	DESCRIPTION	ζ.			NO.	< <u>NO.</u> "	DESCRIPTION		
96		Washer,21/64" ID x.1-1/4"				133	6595	Decal, Floor Pan Set, 485-15		
97	1938	Spacer, 3/4ID x 3/8"					9497	Decal, Floor Pan Set, 485-16		
· 98	1110	Chassis, Torque Converter	J-15			134	6593	Decal, Drive Cover, 485-15		
99	1116	Spanner, 5/8ID x 4-13/16"					9499	Decal, Drive Cover, 485-16		
100	5090	Bearing, 5/8ID				135	9006	Bolt, 1/4-20 x 1/2" Whiz Flange		
101	1118	Jackshaft				136	9796	Screw, Self-Tapping		
102	1031	Key, 3/16 sq. x 1/2"				137	9145	Bolt, 3/8-16 x 1-3/4"		
103	1469	Washer, 5/8ID x 1"OD		4		138	9118	Clevis Pin		
104	1937	Spacer, 5/8ID x 1/4"				13 9	9 1 16	Cotter Pin		
105	~1119@0	Spacer, 5/8ID x 1/8"				140	4372	Handhold Strap		
106		Kev. 3/16 sq. x 2"				141	9779	Top Pad Cover, 485-15		
107	1125s	Sprocket, #420 9T 4720	ク			142	9778	Arm Pad Cover, 485-15		
108	1263	Nut, 5/16-18 Whiz Flange					9 79 7	Arm Pad Cover, 485-16		
109	9515	Chain, #420 x 64P (incl. 110	ر(د			ASM.	9798**	Foam Replacement Kit (incl. 143-147)		
110	2037	Masterlink, #420	•			143	9758**	Foam, 43"		
111	1542	Cover, Torque Converter				144	9759**	Foam, 30"		
112	1537-2	Rear Mounting Bracket				145	9760**	Foam, 22"		
113	2277	Bolt, 8-32 x 1/2"				146	9761**	Foam, 21"		
114	2278	Nut, 8-32 Toplock				147	9762**	Foam, 20"		
115	2279	Washer, #8 Flat	,			148	9776	Clamp, Foam Stop 3/4"		
116	.1019	Ty-Wrap			-	149	2265	Spacer, 1"ID x 3/4"		
117	9057	Nut, 1/4-20 Toplock				150	1049	Decal, Caution		
118	1846	Bolt, 1/4-20 x 3/4"	*			1 51	4912	Decal, Chainguard Warning		
119	1189	Nut, 5/16-18 Toplock				152	961D	Decal, Tire Pressure		
120	1854	Washer, #14 Flat				153	9677	Decal, Warning: Hot Surfaces		
121	8134	Seat Back/Bottom				154	9678	Decal, Warning: Engine Exhaust		
122	9968-2	Seat Frame, 485-15				155	8154	Decal, Age Restriction		
123	9189	Bolt, 1/4-20 x 7/8"				156	6540	Decal, Warning: Wear Helmet		
124	9539-2	Front Bar				157	8138	Decal, Warning: Entanglement		
125	6452	Bolt, 3/8-16 x 5"				158	9679	Decal, Warning: No Riders Allowed		
126	9546-2	Center Bar				159	6734	Seat Slide Pair		
127	9549-2	Rear Upright				160	9990	Carriage Bolt, 5/16-18 x .625, Rd. Hea		
128	6580	Headrest Pad, 485-15				161	9989	Washer, Retaining		
	9500	Headrest Pad, 485-16				NI	5964	Decal, Oil Warning		
129	2386	Bolt, 3/8-16 x 3-1/2"				NI	2601	Engine Operator's Manual		
130	9553-2	Rear Bar				NI	4350	Operator's Manual		
131						NI	9212R4	Assembly Instructions		
132	6592	Decal, Steering Wheel, 485-								
	9498	Decal, Steering Wheel, 485-	5-16 ASM = Assembly							

ASM = Assembly
NI = Not Illustrated

^{* =} Not Sold Separately

** = Specify Black, Pink, White, Yellow