

Operator's Manual
SUPPLEMENT
Model No. 706/707

⚠ WARNING:

Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

Parts List



ORDERING PARTS

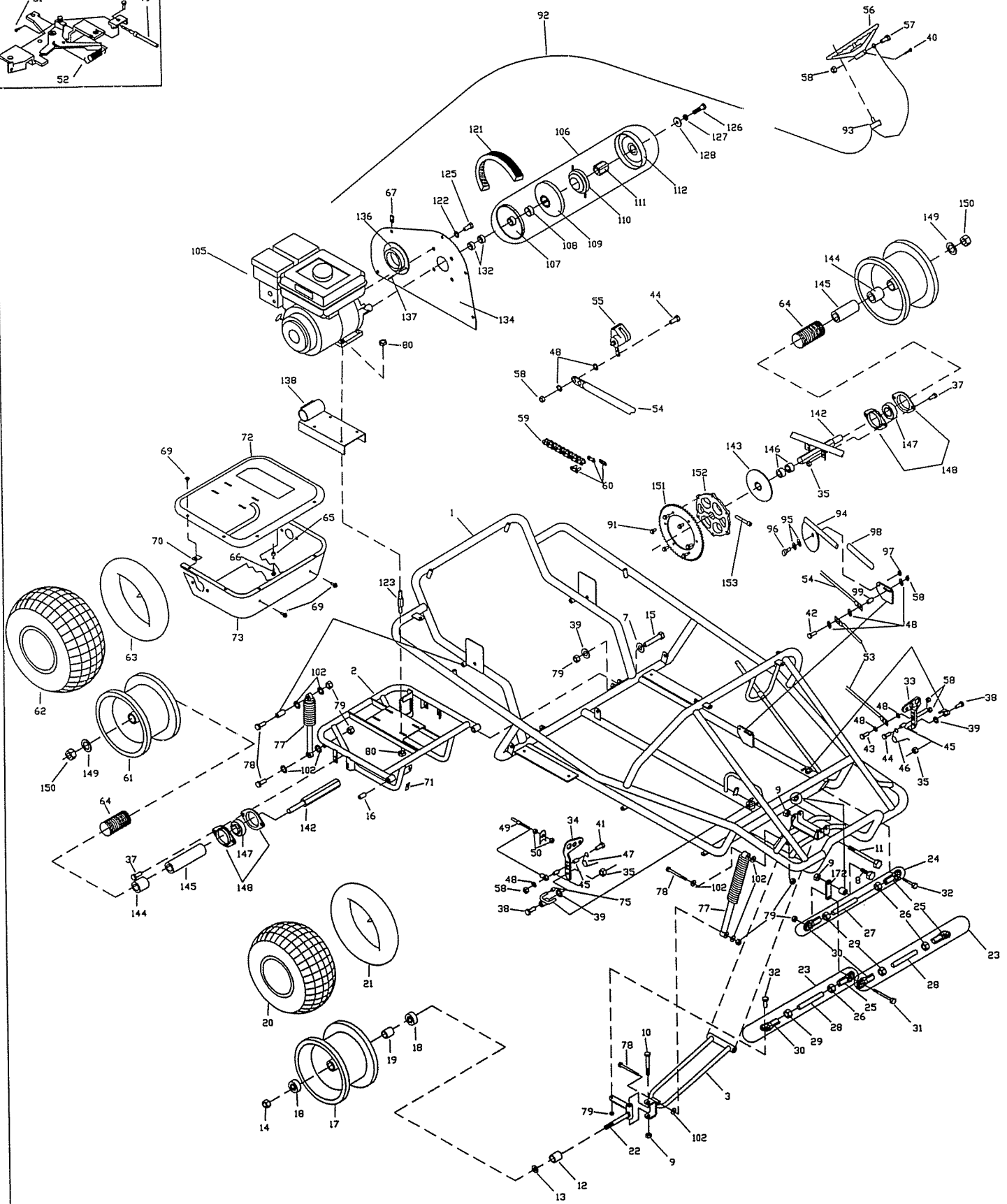
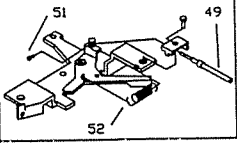
- FAST & EASY!**
- 1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#
 - 2) Type PART# into sites [Search Box] at GoKartsRus.com TIP! - RIGHT CLICK LINK, SELECT OPEN IN NEW TAB
 - 3) Add all needed parts to Shopping Cart | Complete "Checkout" | **✓ Done!**
- LOWEST PRICES!**

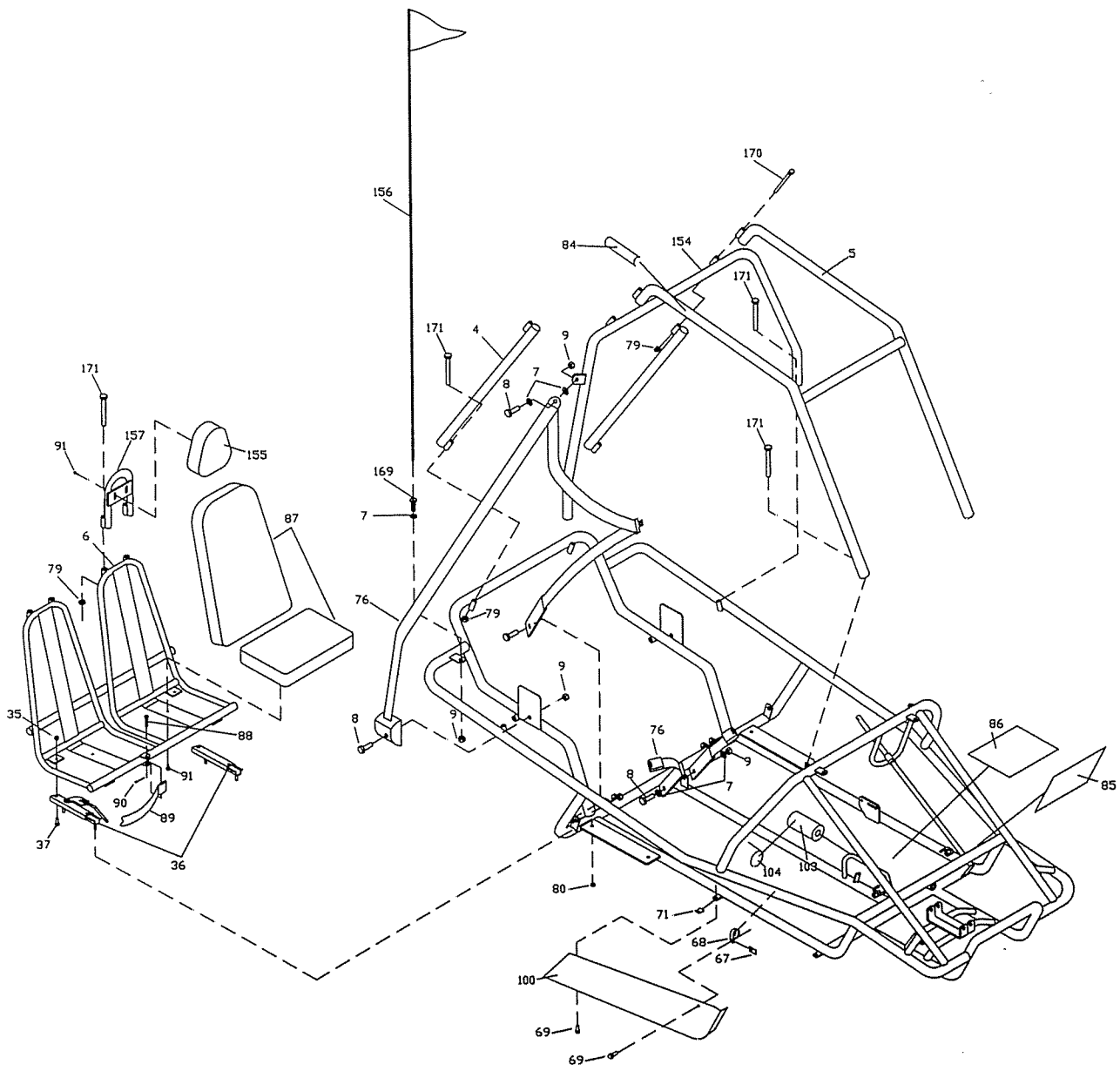
If a part does not come up in a Site Search, please [Contact Us](#) (include part# in email)

**THIS VEHICLE IS FOR
OFF-ROAD USE ONLY**

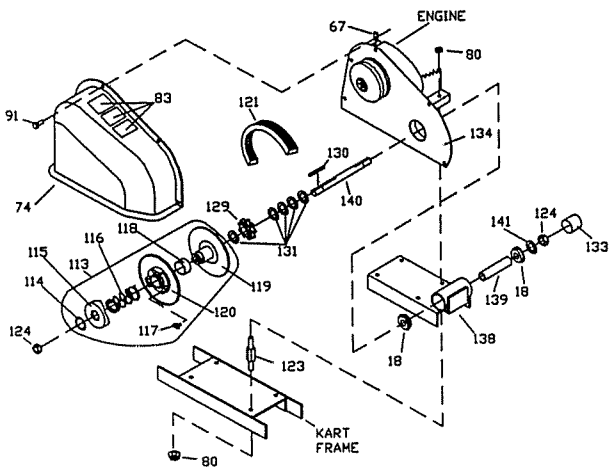
BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

THROTTLE CABLE DETAIL

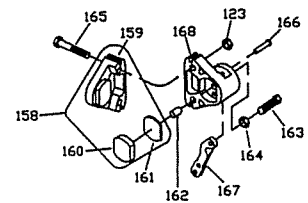




Torque Converter Drive Breakdown



Brake Caliper Breakdown



Orientation of lever and hardware may vary.

PARTS LIST MODEL 7XX

REF NO	PART NO	DESCRIPTION	REF NO	PART NO	DESCRIPTION
1	12458-5	FRAME 706 RED BARON	54	11996-2	BRAKE ROD REAR 706 GBLK
2	12386	SWING ARM - REAR GBLK	55	9597	BRAKE CALIPER MB1
3	11954-2Z	SWING ARM FRONT RH W/ZERK	56	12496	STEERING WHEEL
NI	11955-2Z	SWING ARM FRONT LH W/ZERK	NI	12481	STEERING WHEEL DECORATIVE CAP
4	11923-5	REAR BAR 706 RED BARON	57	9103	BOLT 1/4-20 X 2.000 HHCS G2 Z
5	11925-5	OVERHEAD BAR 706 RED BARON	58	9057	NUT 1/4-20 TL Z
6	12011-2	SEAT FRAME 706B GBLK	59	6511	CHAIN 420 X 66 INCLUDES M.LINK
7	9022	WASHER 1/2 STD FLAT Z	60	2037	MASTER LINK #420
8	9188	BOLT 1/2-13 X 1.50 HHCS G5 Z	61	10381	WH ASM 8IN 18X950 KN
9	1012	NUT 1/2-13 TL HEX Z	62	3548	TIRE 18/9.50-8 KNOBBY
10	1264	BOLT 1/2-13 X 3.750 HHCS G2 Z	63	1430	TUBE 8" (REPAIR PART ONLY)
11	10834	BOLT 1/2-13 X 7.000 HHCS G5 Z	64	G0631	LOOM 6.312 L 1.625 ID
12	1104	SPACER SPLIT .812OD .625ID 1.000L	65	9674-16	SPACER 3/8 ID X 3/8 L ZINC PLTD
13	1119	SPACER .625ID 1.062OD .125THK Z	66	9189	BOLT 1/4-20 X .875 HH WF Z
14	1046	NUT 5/8-11 TL HEX Z	67	8227	NUT 1/4-20 CLIP
15	12141	BOLT SHOULDER 1/2X1.875	68	11387	LOOP CLIP 1.25 ID
16	12140	BUSHING .50 ID X .625 OD X 1.25	69	1876	BOLT 1/4-20 X .625 HH WF Z
17	12490	WHEEL ASM 6" (INCL 18-20)	70	11824	NUT TINNERMAN 2372-04
18	5090	BEARING 5/8 ID 1-3/8 OD	71	2449	NUT TINNERMAN C7343-1420-4
19	5950	SPANNER 5/8 ID X 2-1/8	72	12456	COVER TOP
20	4915C	TIRE 145/70 X 6 KNOBBY	73	12259	COVER BOTTOM
21	3802	TUBE 6" (REPAIR PART ONLY)	74	11776	TAV COVER 2XX4XX
NI	11951-2Z	SPINDLE LH 706 GBLK W/ZERK	75	9929	RUBBER CAP .25ID X .25 BLACK
22	11950-2Z	SPINDLE RH 706 GBLK W/ZERK	76	8778	HARNESS LAP SHOULDER REST
23	12002	TIE ROD ASSM. 706 LONG	77	12015	SHOCK ABSORBER
24	12001	TIE ROD ASSM. 706 SHORT	78	9190	BOLT 3/8-16 X 3.250 HHCS G5 Z
25	1414	ROD END, RH THREAD	79	9085	NUT 3/8-16 TL HEX Z
26	9092	NUT 3/8-24 JAM RH	80	1263	NUT 5/16-18 HEX WF Z
27	11886	TIE ROD 5"	NI	11330	DECAL SHEET-WARNINGS (LARGE)
28	11887	TIE ROD 16.5"	84	12008	DECAL SHEET-WARNINGS (SM.#2)
29	9024	NUT 3/8-24 JAM LH	85	11835	DECAL - FOOTREST SCUFF
30	1415	ROD END, LH THREAD	86	11836	DECAL - FLOOR PAN SCUFF
31	9158	BOLT 3/8-16 X 2.250 HHCS G5 Z	87	11636	SEAT - BACK/BOTTOM SGL PLAIN
32	9146	BOLT 3/8-16 X 1.500 HHCS G5 Z	88	9992	PIN CLEVIS .250 X 1.500
33	6293-16	PEDAL BRAKE - ZINC PLTD	89	4372	HANDHOLD
34	6309-16	PEDAL THROTTLE - ZINC PLTD	90	9116	PIN COTTER 3/32 X .750 Z
35	1189	NUT 5/16-18 HEX TL Z	91	9006	BOLT 1/4-20 X .500 HH WF
36	8655	SEAT SLIDE PAIR	92	12323	STOP SWITCH WIRE (706)
37	9176	BOLT 5/16-18 X 1.000 HHCS G5 Z	93	12459	STOP SWITCH WIRE ASM (706)
38	1447	BOLT 5/16-18X11/16THD SHOULDER	NI	12756	RUN LIGHT KIT (707)
39	9091	WASHER FLAT 3/8 SAE N	NI	10184	LIGHTS (PAIR) (707)
40	9160	BOLT 1/4-20 X .875 HHCS NL G5 Z	94	6773-2	PARKING BRAKE HANDLE WDMT
41	1848	BOLT 1/4-20 X 1.250 HHCS G5 Z	95	6441	WASHER 3/8 SPRING
42	1849	BOLT 1/4-20 X 1.500 HHCS G5 Z	96	9172	BOLT SHOULDER 3/8 X 1/4 SH
43	1846	BOLT 1/4-20 X .750 HHCS G5 Z	97	6440	NUT 5/16-18 JAM
44	1847	BOLT 1/4-20 X 1.000 HHCS G5 Z	98	6442	BRAKE HANDLE COVER
45	1389	BUSHING .25ID X .031G X .313	99	9869	SPACER .250ID .312OD .625 BR
46	9502	SPRING PEDAL LEFT WOUND	100	12018	PANEL 706 RH SIDE
47	9503	SPRING PEDAL RIGHT WOUND	101	12019	PANEL 706 LH SIDE
48	1854	WASHER NBR 14 FLAT MS Z	102	9125	WASHER FLAT 3/8 USS W
49	8251	THROTTLE CABLE 74.5 IN	103	12039	FOAM 2.25 X .88 X 4.500 BLACK
50	9058	NUT 5/16-24 JAM	104	1019	CABLE TIE - BIG BLACK T40ROW
51	12347	SWIVEL SCREW	105	12249	ENGINE - 6.5HP OHC (706)
52	12348	RETURN SPRING		12594	ENGINE - 7HP W/COIL (707)
53	11997-2	BRAKE ROD FRONT 706 GBLK			

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REF NO	PART NO	DESCRIPTION	REF NO	PART NO	DESCRIPTION
ASM	5957	DRIVER PULLEY 30S 217429 (INCL 107 – 112)	141	1469	WASHER .625ID 1.062OD .062THK Z
107	**	STATIONARY SHEAVE	142	11797H-16	AXLE HEX WDMT- ZINC PLTD
108	200349	BUSHING	143	9511H	BRAKE DISC 6 HEX
109	**	MOVEABLE SHEAVE	144	5222-16	SPACER 1.000ID X 1.2500D X 1.250L
110	**	SHOE ASSEMBLY	145	6783-16	SPACER 1.000ID 12G 4.125L
111	**	HUB	146	2265-16	SPACER 1.000ID 12G .750L ZINC
112	**	DRUM	147	3941H	BEARING PRECISION,SEAL .875HEX
ASM	5958	DRIVEN PULLEY 30S 217610 (INCL 114 – 120)	148	6617	BRG FLNG-HEAVY YELLOW
114	2477	RETAINING RING	149	1194	WASHER 3/4 SAE FLAT
115	**	CAM	150	9162	NUT 3/4-10 HEX TL Z
116	8605	SPRING	151	9338	SPROCKET LA 420P 60T
117	6804	BUTTON NYLON	152	6280H	SPROCKET HUB HEX
118	**	BUSHING	153	6701	BOLT 5/16-18 X 1.250 SHCS
119	**	STATIONARY SHEAVE	154	11928-5	CENTER BAR 706 RED BARON
120	**	MOVEABLE SHEAVE	155	6320	HEADREST SGL PLAIN
121	5959	BELT 30S 203589 27.4 OC	156	5447	SAFETY FLAG - 6FT
122	9060	WASHER 5/16 TYPE A PLAIN SAE	157	12016-2	HEADREST FRAME GBLK
123	1356	STUD ASM	158	9810	BRAKE PAD SVC KIT (INCL 159-161)
124	1136	NUT 5/8-18 CL HEX JAM Z	159	**	ANVIL W/LINING
125	9101	BOLT 5/16-24 X .500 HHCS G5 NL	160	**	BRAKE LINING
126	8204	BOLT 5/16-24 X 2.250 HHCS G5 YZ	161	3928	BACKING PLATE
127	1124	WASHER 5/16 SL Z	162	3930	ACTUATOR PIN
128	1398	WASHER 21/64 ID X 1 1/4 X 1/8	163	3931	ADJUSTER PIN
129	8720	SPROCKET 420P 9T INTEGRAL KEY	164	3932	NUT JAM
130	3403	KEY 3/16SQ X 2.000	165	9158	BOLT 3/8-16 X 2.250 HHCS
131	1119	SPACER .625ID 1.062OD .125THK Z	ASM	6534	MB-1 SERVICE KIT (INCL 166-168)
132	1938	SPACER .75ID 11GA .375 ZI	166	**	GROOVE PIN
133	11808	CAP VINYL 1.5 ID 1.5LG .06 BLK	167	**	LEVER
134	11775-2	PLATE COVER 2XX4XX GBLK	168	**	BRAKE HOUSING
136	8231	COVER PLATE EXTENSION	169	11361	BOLT - FLAG MTG
137	8258	RIVET AL/AL .25GRIP .125DIA	170	6452	BOLT 3/8-16 X 5.000 HHCS G5 Z
138	11806-2	CHASSIS WLDMNT BLK 2XX4XX	171	2386	BOLT 3/8-16 X 3.500 HHCS G5 Z
139	10342	SPANNER 5/8ID X 14G X 5.125	172	11943-2	LEVER STEERING PIVOT
140	2777	JACKSHAFT 5/8 X 10.812			

ASM – ASSEMBLY

NI – NOT ILLUSTRATED

** - NOT SOLD SEPERATELY

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