Operator's Manual SUPPLEMENT Model No. 812E-0

AWARNING:

Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

Parts List



1) Seek Part(s) from your models illustrated diagram, cross over REF# to PART#

2) Type PART# into sites [Search Box] at GoKartsRus.com OPEN IN NEW TAB OPEN IN NEW TAB OPEN IN NEW TAB

3) Add all needed parts to Shopping Cart | Complete "Checkout" | ✓ Done!

If a part does not come up in a Site Search, please Contact Us (include part# in email)

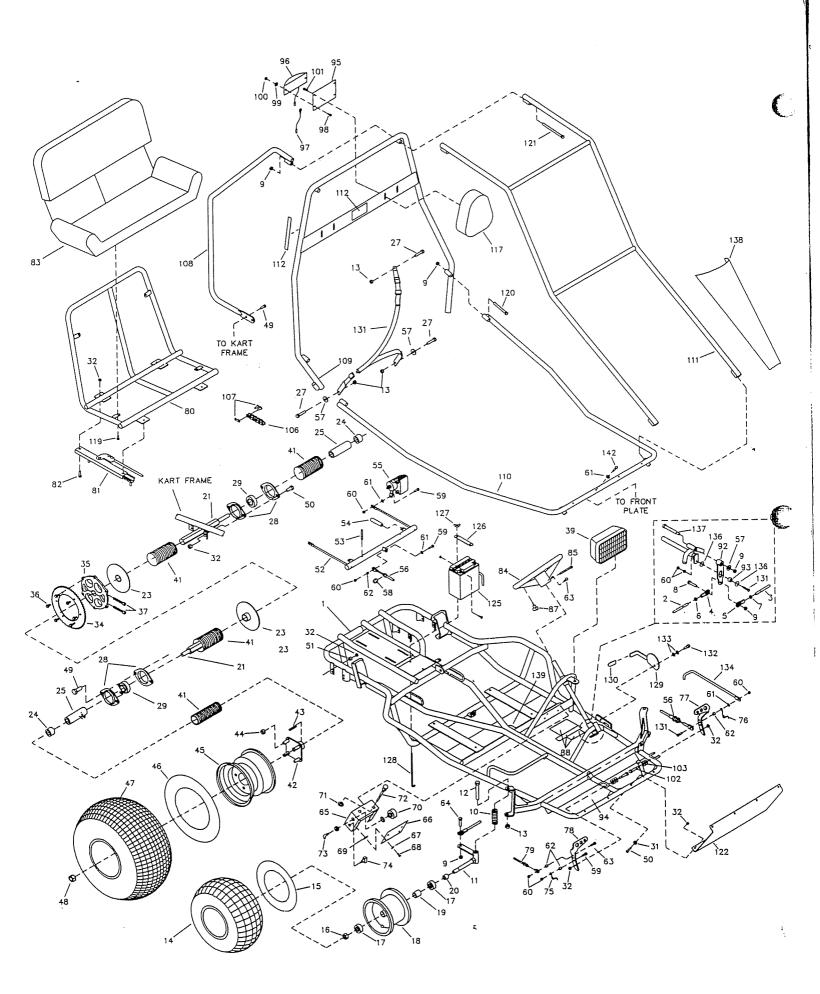
THIS VEHICLE IS FOR OFF-ROAD USE ONLY

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

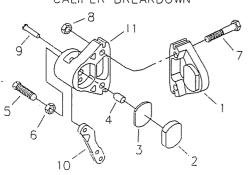
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REPAIR PARTS - 812E-0

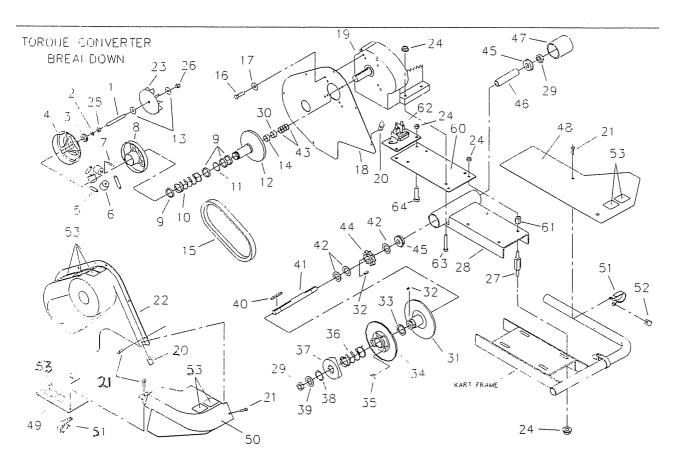
555	DAGT	REPAIR PA			
REF.	PART		REF.	PART	
NO.	<u>NO.</u>	DESCRIPTION	<u>NO.</u>	<u>NO.</u>	DESCRIPTION
1	8675-7	Frame	72	6313	Choke Cable
2	8341	Tie Rod, 23 inch	73	2290	Ignition Key
- 3	3224	Tie Rod, 8-3/4 inch	74	6391	Light Switch Assembly
4	1414	Rod End - RH	75	9503	Spring, Right Wound
5	1415	Rod End - LH	76	9502	Spring, Left Wound
6	9092	Nut, 3/8-24 RH Jam	77	1436-16	Brake Pedal
7	9024	Nut, 3/8-24 LH Jam	78	6309-16	Throttle Pedal, Trimmed
8	9145	Bolt, 3/8-16 x 1-3/4"	79	8173	Throttle Cable
9	9085	Nut, 3/8-16 Toplock	80	8688-2	Seat Frame Weldment
10	8448	Compression Spring	81	8655	Seat Slide Pair
11	2457-2Z	Spindle, Right	82	2264	Bolt, 5/16-18 x 3/4"
NI	2458-2Z	Spindle, Left	83	8692	Seat Back/Bottom
12	8453	Bolt, 1/2-13 x 6-1/2"	84	6038	Steering Wheel
13	1012	Nut, 1/2-13 Toplock	85	9080	Bolt, 1/4-20 x 2-3/4"
14	4915	Tire, 145/70 x 6 Knobby	86		
15	3802	Inner Tube, 6"	87	6394	Stop Switch Assembly
16	1046	Nut, 5/8-11 Toplock	88	11330	Decal Sheeat, Engine & Main Frame Warnings
17	5090	Bearing, 5/8 ID	89		
18	9309FP	Wheel Assembly, Front (incl. 14-19)	90		— —
19	5950	Spanner, 5/8 ID x 2-1/8"	91	1848	Bolt, 1/4-20 x 1-1/4"
20	5157-16	Spacer, 5/8 ID x 3/4"	92	9834-2	Steering Crank Weldment
21	10455	Axle Weldment	93	9873	Cam Follower Bearing
22			94	1441	Decal, Front Floor Pan
23	6314H	Brake Rotor	95	6305-2	Tail Light Bracket
24	4914-16	Spacer, 1" ID x 9/16"	96	6508	Tail Light Assembly
25	8462-16	Spacer, 1" ID x 2-3/4"	97	6319	Tail Light Ground Wire
26	8373	Seat Belt, Shoulder / Lap	98	9106	Bolt, #10-32 x 1/2"
27	9188	Bolt, 1/2-13 x 1-1/2"	99	6039	Washer, #10 Internal Lock
28	6617	Bearing Flange	100	6193	Nut, #10-32 Acorn
29	3941H	Bearing, 1" ID	101	5839	Bolt, 1/4-20 x 3/4" Flanged Whiz
30			102	1447	Pedal Bolt
31	9060	Washer, 5/16" Flat	103	9091	Washer, 3/8 Flat
32	1189	Nut, 5/16-18 Toplock	104		
33	9186	Bolt, 5/16-18 x 1-1/2 GR5	105	***	
ASM	6420H	Sprocket Asm. (incl. 34-37)	106	9343	Chain, 420 x 71 Links plus Master Link
34	6282	Sprocket 420P 54T	107	2037	Master Link, 420 Chain
35	6280H	Sprocket Hub	108	8702-7	Rear Bar
36	9006	Bolt, 1/4-20 x 1/2" Whiz Flange	109	8700-7	Center Bar
37	6701	Bolt, 5/16-18 x 1-1/4" SHCS	110	8699-7	Front Bar
38		,	111	8701-7	Overhead Bar
39	10572	Headlight Assembly	112	11329	Decal Sheet, Center Bar Warnings
40		J ,	113	****	
41	K808-02	Axle Guard Kit	114	******	
42	1557H	Wheel Hub w/Studs	115		
43			116	8463	Spacer, 1" ID x 2.625"
44	1428	Nut, 1/2-13 Cone Wheel	117	6320	Headrest
ASM	1412	Wheel Asm, Rear (incl. 45-47)	118		
45	1451	Wheel Rim, 8"	119	1876	Bolt, 1/4-20 x 5/8" Flanged Whiz
46	1430	Inner Tube, 8" (Repair Part Only)	120	2386	Bolt, 3/8-16 x 3-1/2"
47	1452	Tire, 22 x 11 - 8 Tubeless	121	6452	Bolt, 3/8-16 x 5"
48	9162	Nut, 3/4-10 Toplock	122	10490-7	Front Plate
49 يد	9176	Bolt, 5/16-18 x 1"	123		
50	6573	Bolt, 5/16-18 x 1-3/4"	124	****	
51	9674-16	Spacer, 3/8 ID x 3/8"	125	3633	Battery
52	8331-2	Brake Link Weldment	126	9642-2	Battery Clamp Bar
53	9455	Spring Pin	127	9468	Nut, #10-32 Nylock Wing
54	9780	Extension Spring	128	9430	Battery Hold Down Rod
55	8197	Brake Caliper, Left	129	8673-2	Parking Brake Handle
NI	8444	Brake Caliper, Right	130	4900	Brake Handle Cover
56	8640	Brake Cable	131	1849	Bolt, 1/4-20 x 1-1/2"
57	9022	Washer, 1/2 Flat	132	9172	Bolt, 3/8 x 1/4 Shoulder
58	9174	E-Ring	133	6441	Washer, 3/8 ID Spring
59	1847	Bolt, 1/4-20 x 1"	134	8672	Parking Brake Rod
60	9057	Nut, 1/4-20 Toplock	135	6440	Nut, 5/16-18 Jam
61	1854	Washer, No. 14 Flat	136	9872	Washer, 1/4 Flat
62	1389	Bushing, 1/4" ID x 5/16	137	9871	Shoulder Bolt, 1/2 x 3
63	9160	Bolt, 1/4-20 x 7/8"	138	2257	Fairing
64	9146	Bolt, 3/8-16 x 1-1/2"	139	8676	Grommet
65	6296-2	Control Box		* 9247R5	Assembly Instructions
66	9528-2	Cover Plate	NI	6477	Dingo Operator's Manual
67	6039	Washer, #10 Internal Lock	NI	10735	Tecumseh Engine Manual
			141	,0,00	roodingon Liighio manda
68	6046	Bolt, #10-24 x 1/2"	A CR# -	= Assembly	NI = Not Illustrated
69	5135	Nut, #10 Tinnerman	ASW -	- Vascinnià	M - Not musuated
70	6344	Start Switch w/Key			
71	1469	Washer, Choke Cable			



CALIPER BREAKDOWN

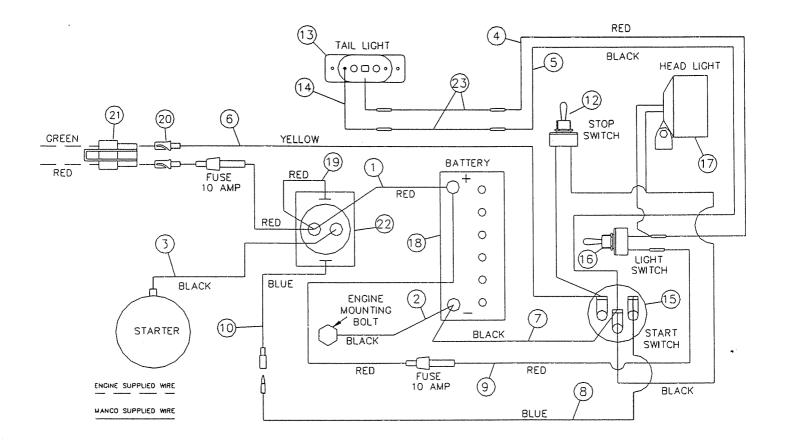


REF NO ASM 1 2 3 4 5 6 7 8 ASM 9	PART NO 8197 9810 3928 3930 3931 3932 9158 9085 6534	DESCRIPTION Brake Caliper (incl. 1-11) Brake Pad Svc Kit (incl. 1-3) Anvil w/Lining Brake Lining Backing Plate Actuator Pin Adjuster Pin Nut, Jam Bolt, 3/8-16 x 2-1/4" Nut, 3/8-16 Toplock MB-1 Service Kit (incl. 9-11) Groove Pin Lever
11	*	Brake Housing



PART		REF.	PART		REF.	PART		
NO	DESCRIPTION	NO		DESCRIPTION	NO	NO	DESCRIPTION	
8689	Stud, 3/8-24 x 4-1/4"	23	8600	Impeller	45	5090	Bearing	
1130	Washer, 3/8 Split Lock	24	1263	Nut, 5/16-18 Flange	46	2430	Spanner	
2468	Washer, Pilot	25	2388	Nut, 3/8-24 Hex	47	8194	Cap, Plastic	
2594	Driver Pulley Assembly	26	9123	Nut, 3/8-24 Toplock Hex	48	8443	Right Deck Cover	
			9186	Bolt, 5/16-18 x 1-1/2"	49	8924	Left Deck Cover	
*	Cover and Drive Plate		8908	Chassis			Caliper Cover - Left	
2472	Extension Spring		1466	Nut, 5/8-11 Flexlok Jam			Loop Clip	/
-		30	4914					
2471		ASM	8664	Driven Pulley Assembly	53	11330		
*				(incl. REF. 31-39)			Frame Warnings	
			*					
2475				Key, 3/16sq x 1/2"				
*				Spacer				
			••	Moveable Face and Cam				
	Washer, 3/8 Flat			Button Insert				
			2480	Torsion Spring				
			*	Fixed Cam				
				Thrust Washer				
	3 , ,						•	
								i
8739	Cover Assembly	44	11258	Sprocket, 9T #420	NI			
					,	* = Not Availab	le Separately	
	NO 8689 1130 2468 2594	NO DESCRIPTION 8689 Stud, 3/8-24 x 4-1/4" 1130 Washer, 3/8 Split Lock 2468 Washer, Pilot 2594 Driver Pulley Assembly (incl. REF. 4-12) Cover and Drive Plate Extension Spring 2472 Extension Spring 2471 Spring Clip * Moveable Face and Hub 2474 Guide Bushing 2475 Compression Spring * Retaining Ring * Fixed Face and Post 9125 Washer, 3/8 Flat 1082 Spacer, 1" ID x 7/16 6814 Belt, Symmetrical 9101 Bolt, 5/16-24 x 3/4" 9060 Washer, 5/16 Plain Cover Panel 10421 Engine, 12HP Tecumseh 9049 Nut, Tinnerman 9006 Bolt, 1/4-20 x 1/2" Whiz	NO DESCRIPTION NO 8689 Stud, 3/8-24 x 4-1/4" 23 1130 Washer, 3/8 Split Lock 24 2468 Washer, Pilot 25 2594 Driver Pulley Assembly 26 (incl. REF, 4-12) 27 * Cover and Drive Plate 28 2472 Extension Spring 29 2470 Cam Roller 30 2471 Spring Clip ASM * Moveable Face and Hub ASM 2474 Guide Eushing 31 2475 Compression Spring 32 * Retaining Ring 33 3 * Fixed Face and Post 34 9125 Washer, 3/8 Flat 35 1082 Spacer, 1" ID x 7/16 36 6814 Belt, Symmetrical 37 9101 Bolt, 5/16-24 x 3/4" 38 9060 Washer, 5/16 Plain 39 6745 Engine, 12HP Tecumseh 41 10421 Engine, 12HP Tecumseh 41 <t< td=""><td>NO DESCRIPTION NO NO 8689 Stud, 3/8-24 x 4-1/4" 23 8600 1130 Washer, 3/8 Split Lock 24 1263 2468 Washer, Pilot 25 2388 2594 Driver Pulley Assembly 26 9123 (incl. REF. 4-12) 27 9186 * Cover and Drive Plate 28 8908 2472 Extension Spring 29 1466 2470 Cam Roller 30 4914 2471 Spring Clip ASM 8664 * Moveable Face and Hub ASM 8664 2474 Guide Bushing 31 * 2475 Compression Spring 32 1031 * Retaining Ring 33 2483 * Fixed Face and Post 34 * 9125 Washer, 3/8 Flat 35 2516 1082 Spacer, 1" ID x 7/16 36 2480 6814 Belt, Symmetrical 37<td>NO DESCRIPTION NO NO DESCRIPTION 8689 Stud, 3/8-24 x 4-1/4" 23 8600 Impeller 1130 Washer, 3/8 Split Lock 24 1263 Nut, 5/16-18 Flange 2468 Washer, Pilot 25 2388 Nut, 3/8-24 Toplock Hex 2594 Driver Pulley Assembly 26 9128 Bolt, 5/16-18 x 1-1/2" * Cover and Drive Plate 28 8908 Chassis 2472 Extension Spring 29 1466 Nut, 5/8-11 Flexlok Jam 2470 Cam Roller 30 4914 Spacer, 1" ID x 9/16 2471 Spring Clip ASM 8664 Driven Pulley Assembly * Moveable Face and Hub (incl. REF. 31-39) Fixed Face and Post 2474 Guide Bushing 31 * Fixed Face and Post 2475 Compression Spring 32 1031 Key, 3/16sq x 1/2" * Retaining Ring 33 2483 Spacer * Retaining Ring 35</td><td>NO DESCRIPTION NO NO DESCRIPTION NO 8689 Stud, 3/8-24 x 4-1/4" 23 8600 Impeller 45 1130 Washer, 3/8 Split Lock 24 1263 Nut, 5/16-18 Flange 46 2468 Washer, Pilot 25 2388 Nut, 3/8-24 Hex 47 2594 Driver Pulley Assembly 26 9123 Nut, 3/8-24 Toplock Hex 48 (incl. REF. 4-12) 27 9186 Bolt, 5/16-18 x 1-1/2" 49 * Cover and Drive Plate 28 8908 Chassis 50 2472 Extension Spring 29 1466 Nut, 5/8-11 Flexlok Jam 51 2470 Cam Roller 30 4914 Spacer, 1" ID x 9/16 52 2471 Spring Clip ASM 8664 Driven Pulley Assembly 53 * Moveable Face and Hub (incl. REF. 31-39) 53 (incl. REF. 31-39) 53 2474 Guide Eushing 31 * Fixed Face and Post 54</td><td>NO DESCRIPTION NO 8689 Stud, 3/8-24 x 4-1/4" 23 8600 Impeller 45 5090 1130 Washer, 3/8 Split Lock 24 1263 Nut, 5/16-18 Flange 46 2430 2468 Washer, Pilot 25 2388 Nut, 3/8-24 Hex 47 8194 2594 Driver Pulley Assembly 26 9123 Nut, 3/8-24 Toplock Hex 48 8443 (incl. REF, 4-12) 27 9186 Bolt, 5/16-18 x 1-1/2" 49 8924 2472 Extension Spring 29 1466 Nut, 5/8-11 Flexlok Jam 51 8266 2470 Cam Roller 30 4914 Spacer, 1" ID x 9/16 52 8227 2471 Spring Clip ASM 8664 Driven Pulley Assembly 53 11330 4 Fixed Face and Hub ** ** ** ** ** **<td> NO DESCRIPTION NO NO DESCRIPTION NO Bearing </td></td></td></t<>	NO DESCRIPTION NO NO 8689 Stud, 3/8-24 x 4-1/4" 23 8600 1130 Washer, 3/8 Split Lock 24 1263 2468 Washer, Pilot 25 2388 2594 Driver Pulley Assembly 26 9123 (incl. 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WIRING DIAGRAM



REF	PART		REF	PART			
NO.	NO.	DESCRIPTION	<u>NO.</u>	<u>NO.</u>	DESCRIPTION		
1	3611	Battery Cable, Red 9 in.	13	6508	Tail Light Assembly		
2	3610	Battery Cable, Black 9 in.	14	6319	Wire, Taillight Ground		
3	3611	Battery Cable, Red 9 in.	15	6344	Start Switch		
ASM	9376P	Wiring Harness (incl. 4-9)	16	10574	Light Switch Assembly		
4		Wire, Taillight/Light Switch (Red)	17	10572	Headlight Assembly		
5	~~~~~	Wire, Taillight/Switch (Black)	NI	2964	Headlight Bulb		
6	*****	Wire, Engine/Switch (Yellow)	18	3633	Battery		
7		Wire, Batt Gnd/Switch (Black)	19	2093	Solenoid Jumper Wire Assembly		
8		Wire, Solenoid/Switch (Blue)	20	10437	Terminal, PE Male Spade		
9		Wire, Solenoid/Light Switch (Red)	21	10438	Housing, PE		
10	8281	Start Wire Adapter	22	2084	Solenoid .		
11		·	23	8504	Extension Wire Assembly		
NI	6378	Poly Loom 1/2" per foot	NI	9389	Fuse, 10 Amp		
NI	6763	Poly Loom "Tee"	NI	6304-2	Solenoid Bracket, Black		
NI	6813	Poly Loom "Outlet"					
12	10573	Stop Switch Assembly	NI = Not Illustrated				
		,	ASM = Assembly				